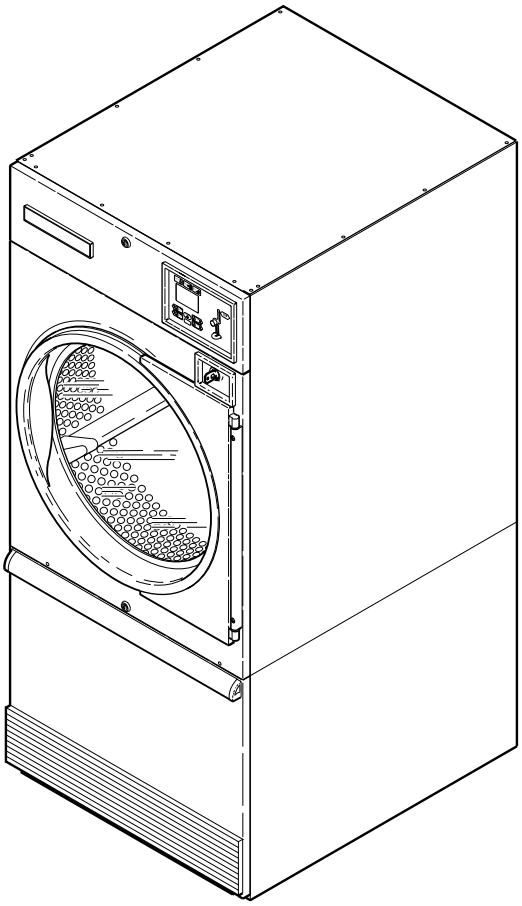
Drying Tumblers

25 Pound Capacity
30 Pound Capacity
35 Pound Capacity

Refer to Page 3 for Model Numbers



T463P_70275601

Parts

Alliance Laundry Systems

www.comlaundry.com

Part No. 70275601R2
November 2005

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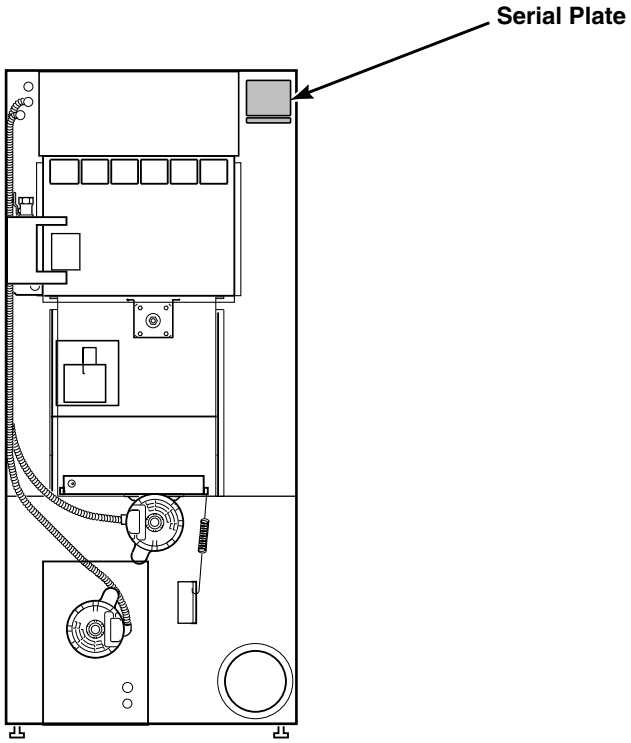
Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call (920) 748-3121.

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate as shown.



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Model Identification

Information in this manual is applicable to these tumbler models:

AT035L	HU030N	PT025S	ST025E	UA030N
AT035N	HU030S	PT030E	ST025L	UA035L
AT035S	HU035E	PT030L	ST025N	UA035N
HA025L	HU035L	PT030N	ST025S	UT025E
HA025N	HU035N	PT030S	ST030E	UT025L
HA030L	HU035S	PT035E	ST030L	UT025N
HA030N	LT025L	PT035L	ST030N	UT025S
HA035L	LT025N	PT035N	ST030S	UT030E
HA035N	LT030L	PT035S	ST035E	UT030L
HT025E	LT030N	PU025E	ST035L	UT030N
HT025L	LT035L	PU025L	ST035N	UT030S
HT025N	LT035N	PU025N	ST035S	UT035E
HT025S	LU030E	PU025S	SU025E	UT035L
HT030D	LU030L	PU030E	SU025L	UT035N
HT030E	LU030N	PU030L	SU025N	UT035S
HT030L	LU035E	PU030N	SU025S	UU025E
HT030N	LU035L	PU030S	SU030E	UU025L
HT030S	LU035N	PU035E	SU030L	UU025N
HT035E	PA025L	PU035L	SU030N	UU025S
HT035L	PA025N	PU035N	SU030S	UU030E
HT035N	PA030L	PU035S	SU035E	UU030L
HT035S	PA030N	SA025L	SU035L	UU030N
HU025E	PA035L	SA025N	SU035N	UU030S
HU025L	PA035N	SA030L	SU035S	UU035E
HU025N	PT025E	SA030N	UA025L	UU035L
HU025S	PT025L	SA035L	UA025N	UU035N
HU030E	PT025N	SA035N	UA030L	UU035S
HU030L				

Includes models with the following control suffixes: (7th and 8th characters)

BC – basic electronic, coin
BL – basic electronic, central pay
BU – basic electronic, prep card-open
BX – basic electronic, prep for coin
BY – basic electronic, prep for card
CD – rotary coin drop
EC – EDC electronic coin
EX – EDC coin ready
EY – EDC card ready
MT – manual timer
NC – NetMaster coin
NR – NetMaster card
NX – NetMaster coin ready
NY – NetMaster card ready
OM – OPL micro
ZC – NetMaster coin network
ZR – NetMaster card network
ZX – NetMaster coin ready network
ZY – NetMaster card ready network

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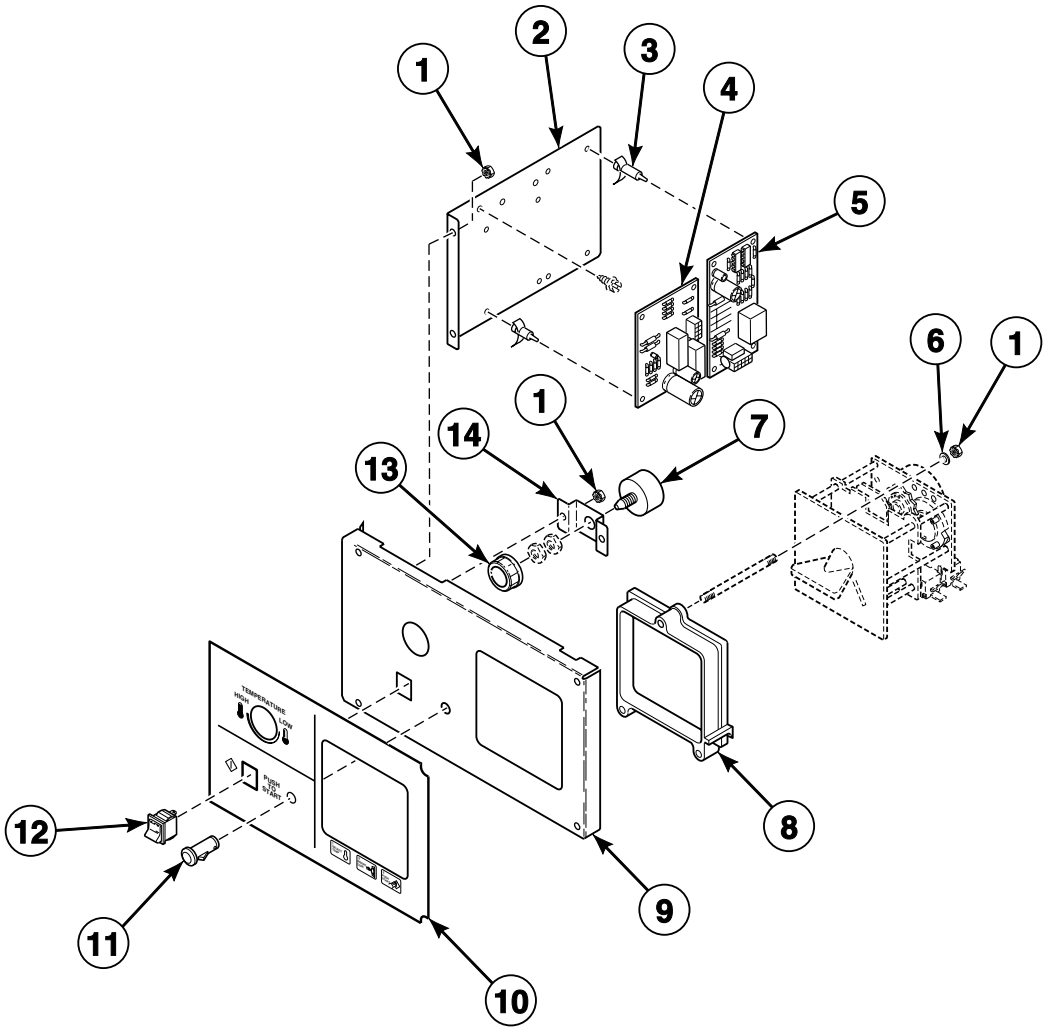
Electromechanical Coin Drop Components



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Electromechanical Coin Drop Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4688P3	Rotary Coin Drop Control Kit	
	70179801	Control Panel Harness	HT, LT, PT, ST and UT models
	70084101	Jumper Configuration Assembly	25 and 30 pound models
	70084102	Jumper Configuration Assembly	35 pound models
1	70054	Nut	
2	70178901	Mounting Bracket	
3	34896	Circuit Board Support	
4	70175301P	Timer Control Assembly	
5	431347P	Thermostat Module	
6	M405535	Washer	For coin drop mounting
7	431353	Potentiometer	Temperature switch
8	70061701	Rotary Drop Shroud	
9	70175804	Control Plate Assembly	Includes studs
10	70113501	Overlay	S models; English
	70114301	Overlay	H models; English
	70131001	Overlay	S models; Icon
	70134801	Overlay	H models; Icon
11	70082201	Indicator Light	
12	70108501	Start Switch	
13	44020501	Knob	Temperature; S models
	431357	Temperature Knob	H models
14	70080701	Mounting Bracket	

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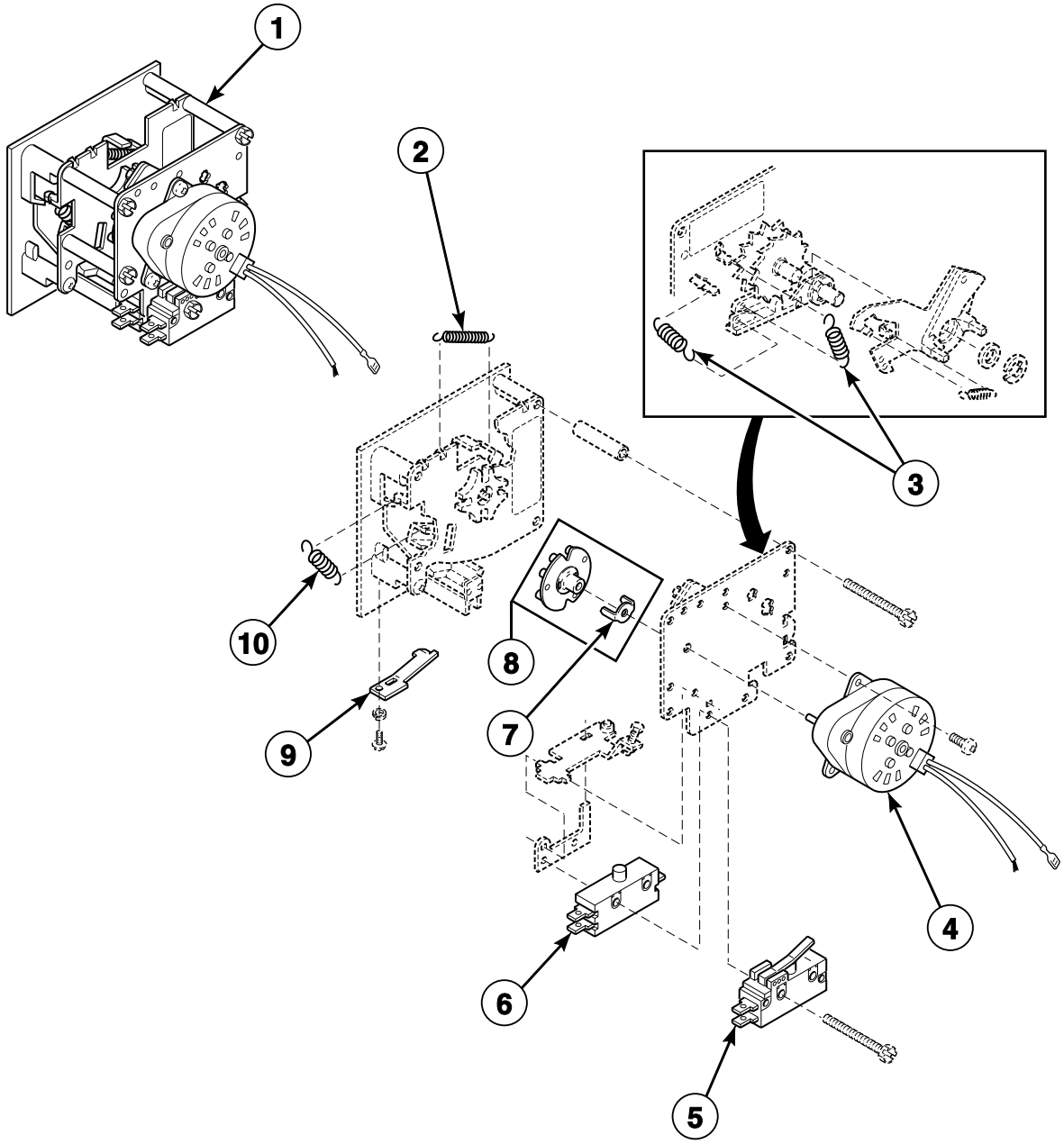
Coin Meter



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Coin Meter

REF	PART NO.	DESCRIPTION	COMMENTS
1	70112401	Coin Meter	Australia; .20/5 minutes
	70112501	Coin Meter	Australia; 1.00/15 minutes
	70112701	Coin Meter	US; .25/10 minutes; 60 Hertz
	70138401	Coin Meter	US; .25/10 minutes; 50 Hertz
	70137301	Coin Meter	Token; Standard 118-1; 60 Hertz; 10 minutes
	70137401	Coin Meter	Token; Standard 118-5; 60 Hertz; 10 minutes
	70151301	Coin Meter	South Africa; .20/10 minutes
	M412542	Coin Meter	England; 20 pence; 7.5 minutes
	M412544	Coin Meter	Denmark; 1 krone; 5 minutes
	M412546	Coin Meter	Token; Standard 118-1; 50 Hertz; 10 minutes
	M412547	Coin Meter	Token; Standard 118-5/10; 50 Hertz; 10 minutes
	70262401	Coin Meter	Euro; .20; 5 minutes
	70262501	Coin Meter	Euro; .50; 10 minutes
2	M405138B	Return Spring	
3	M402455	Coil Spring	
4	70218201	Timer Motor	60 Hertz; 1 revolution/hour
	70218301	Timer Motor	50 Hertz; 2 revolution/hour
5	M400947	Switch	Heat
6	M400001	Single Throw Switch	Run
7	M400754	Coin Meter Drive	
8	M400732P	Timing Cam	10 pin; 6 minutes for 60 Hertz; 3 minutes for 50 Hertz
	M400733P	Timing Cam	12 pin; 5 minutes for 60 Hertz; 2.5 minutes for 50 Hertz
	M400734P	Timing Cam	2 pin; 30 minutes for 60 Hertz; 15 minutes for 50 Hertz
	M400735P	Timing Cam	3 pin; 20 minutes for 60 Hertz; 10 minutes for 50 Hertz
	M400736P	Timing Cam	4 pin; 15 minutes for 60 Hertz; 7.5 minutes for 50 Hertz
	M400737P	Timing Cam	5 pin; 12 minutes for 60 Hertz; 6 minutes for 50 Hertz
	M400738P	Timing Cam	6 pin; 10 minutes for 60 Hertz; 5 minutes for 50 Hertz
	M400739P	Timing Cam	7 pin; 8.5 minutes for 60 Hertz; 4.25 minutes for 50 Hertz
	M400740P	Timing Cam	8 pin; 7.5 minutes for 60 Hertz; 3.75 minutes for 50 Hertz
	M400741P	Timing Cam	9 pin; 6.6 minutes for 60 Hertz; 3.3 minutes for 50 Hertz
9	M406297	Coin Retainer Spring	
10	M405138A	Coin Carrier Spring	

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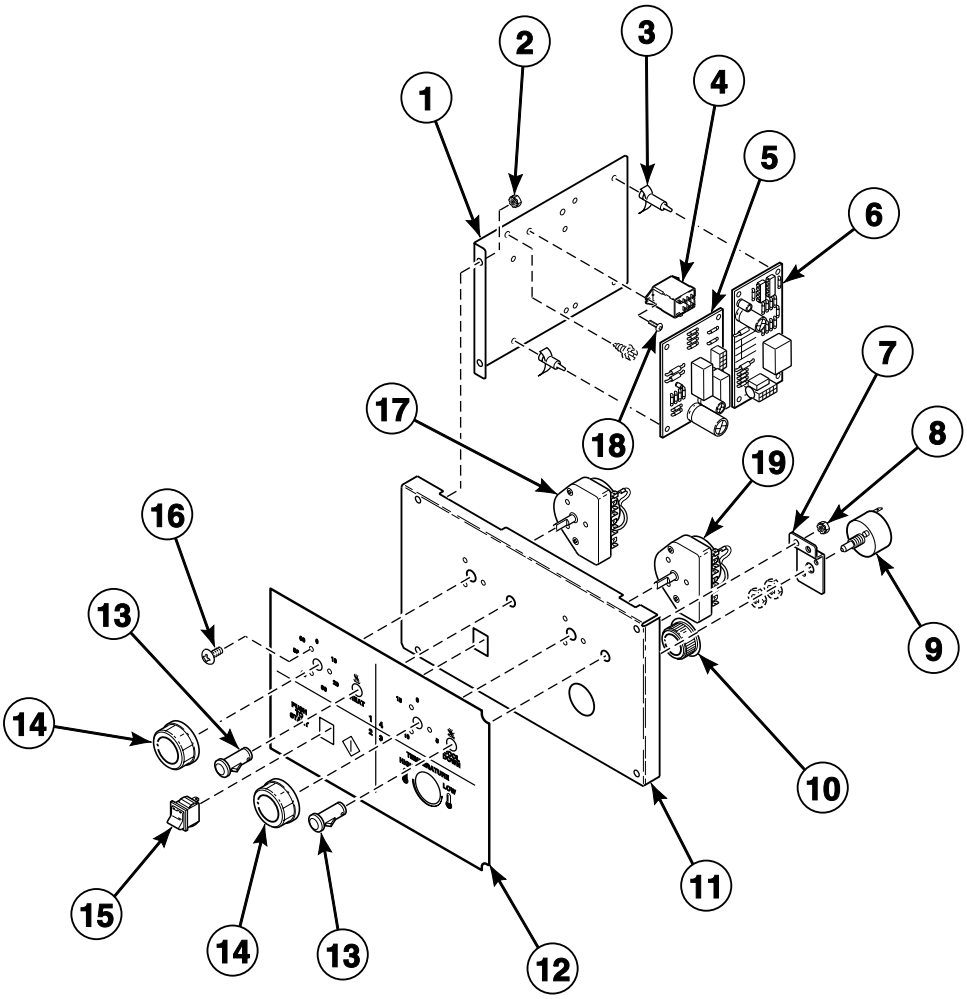
Manual Dual Timer Controls



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Manual Dual Timer Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	M4690P3	Manual Timer Control Kit	
	70179901	Control Panel Harness	
	70084101	Jumper Configuration Assembly	25 and 30 pound models
	70084102	Jumper Configuration Assembly	35 pound models
1	70178901	Mounting Bracket	
2	70054	Nut	
3	34896	Circuit Board Support	
4	M412534	Relay	24 Volt/50 or 60 Hertz
5	70175301P	Timer Control Assembly	
6	431347P	Thermostat Module	
7	70080701	Mounting Bracket	
8	M400977	Nut	
9	431353	Potentiometer	Temperature switch
10	431357	Temperature Knob	H models
	44020501	Knob	Temperature; All other models
11	70175803	Control Plate Assembly	Includes studs
12	70114501	Overlay	A, S and U models; English
	70134901	Overlay	A, S and U models; Icon
	70114201	Overlay	H models; English
	70245901	Overlay	P models; Icon
	70134601	Overlay	H models; Icon
13	70082201	Indicator Light	Heat and cooling
14	M410927	Knob	Timer; H models
	70082101	Timer Knob	All other models
15	70108501	Start Switch	
16	44041301	Screw	
17	70131701P	Timer	Heat; 60 minute
	M412080P	Timer	Heat; 24 Volt/50 Hertz; 60 minute
18	M402797	Screw	
19	70131801P	Timer	Cooling; 15 minute
	M412079P	Timer	Cooling; 24 Volt/50 Hertz; 15 minute

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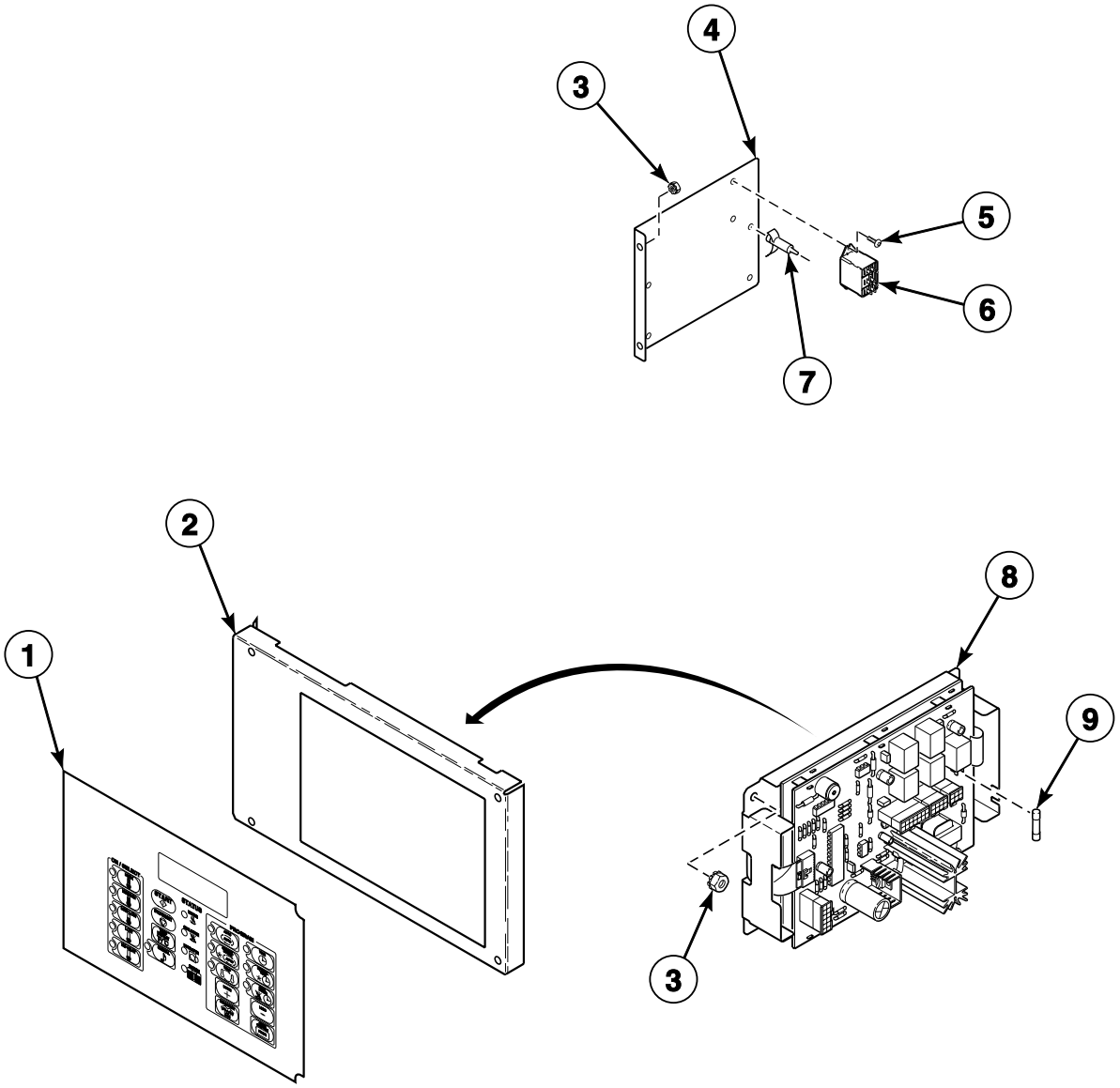
OPL Microprocessor Controls



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OPL Microprocessor Controls

REF	PART NO.	DESCRIPTION	COMMENTS
	M4689P3	Electronic OPL Control Kit	HT, LT, PT, ST and UT models; Dual secondary transformers (M414228 Transformer for 100-240 VAC and M414229 Transformer for 380-480 VAC) must be used with this kit
	M4695P3	Electronic OPL Control Kit	HA, HU, LU, PA, PU, SA, SU, UA and UU models
	70084303	Jumper Calibration Assembly	25 and 30 pound models
	70084301	Jumper Calibration Assembly	35 pound models
	70082801	Control Panel Harness Assembly	HT, LT, PT, ST and UT models
	70082901	Control Panel Harness Assembly	HA, HU, LU, PA, PU, SA, SU, UA and UU models
1	70115801	Overlay	A, S and U models; Nonreversing; Icon and English
	70128401	Overlay	A, S and U models; Reversing; Icon and English
	70130401	Overlay	A, S and U models; Nonreversing; Icon
	70130501	Overlay	A, S and U models; Reversing; Icon
	70128701	Overlay	H models; Nonreversing; Icon and English
	70130601	Overlay	H models; Nonreversing; Icon and English
	70128601	Overlay	H models; Reversing; Icon
	70130701	Overlay	H models; Reversing; Icon
	70135301	Overlay	P models; Reversing; Icon
	70130301	Overlay	P models; Nonreversing; Icon
2	70175805	Control Plate Assembly	AT, HT, ST and UT models; Includes studs
	70175806	Control Plate Assembly	All other models; Includes studs
3	70054	Nut	
4	70063501	Mounting Bracket	
5	M402797	Screw	
6	M412534	Relay	
7	34896	Circuit Board Support	
8	70228401P	Control Kit	
9	M414103	Fuse	1.25 Amp

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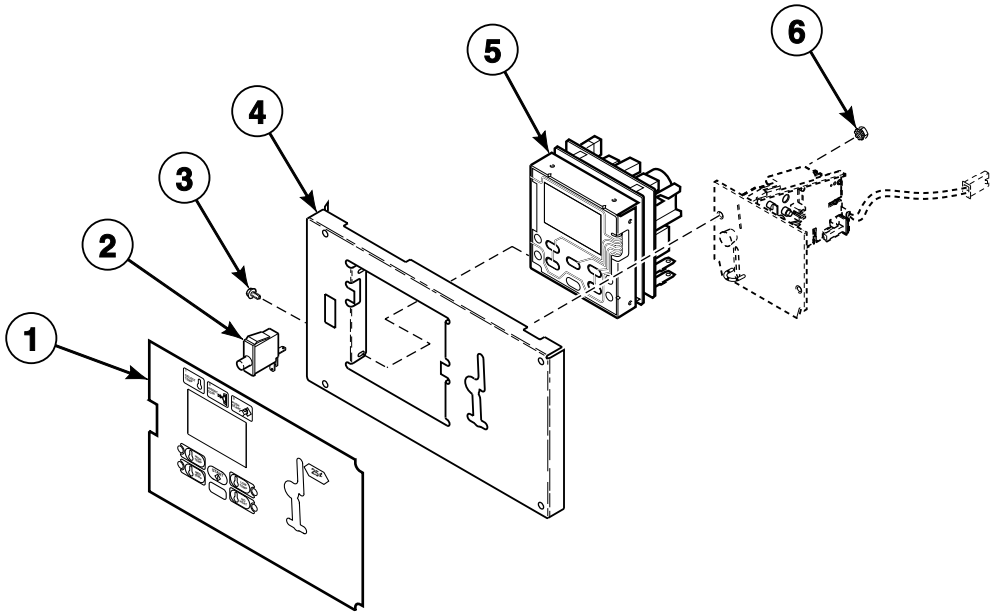
Electronic Coin Drop Components for EDC Models



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Electronic Coin Drop Components for EDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4686P3	Electronic Coin Control Kit	HA, HT, LT, PA, PT, SA, ST, UA and UT models
	M4687P3	Electronic Coin Control Kit	HU, LU, PU, SU and UU models
	431611	Multiplier Harness Assembly	Dual drop
	70055801	Control Wire Harness Assembly	Control panel to main harness
	70082701	Control Panel Harness Assembly	Control panel to main harness
	70084201	Jumper Calibration Assembly	25 and 30 pound models
	70084202	Jumper Calibration Assembly	35 pound models
1	70113701	Overlay	S models; English
	70114101	Overlay	H models; English
	70173601	Overlay	H models without coin; Icon
	70128501	Overlay	HU models; English
	70128001	Overlay	S models; Icon
	70130101	Overlay	P models; Icon
	70130801	Overlay	H models; Icon
2	70107001	Pushbutton Switch	
3	501524	Screw	For mounting EDC control
4	70175801	Control Plate Assembly	Includes studs
5	M414049P	Control Kit	
6	70054	Nut	

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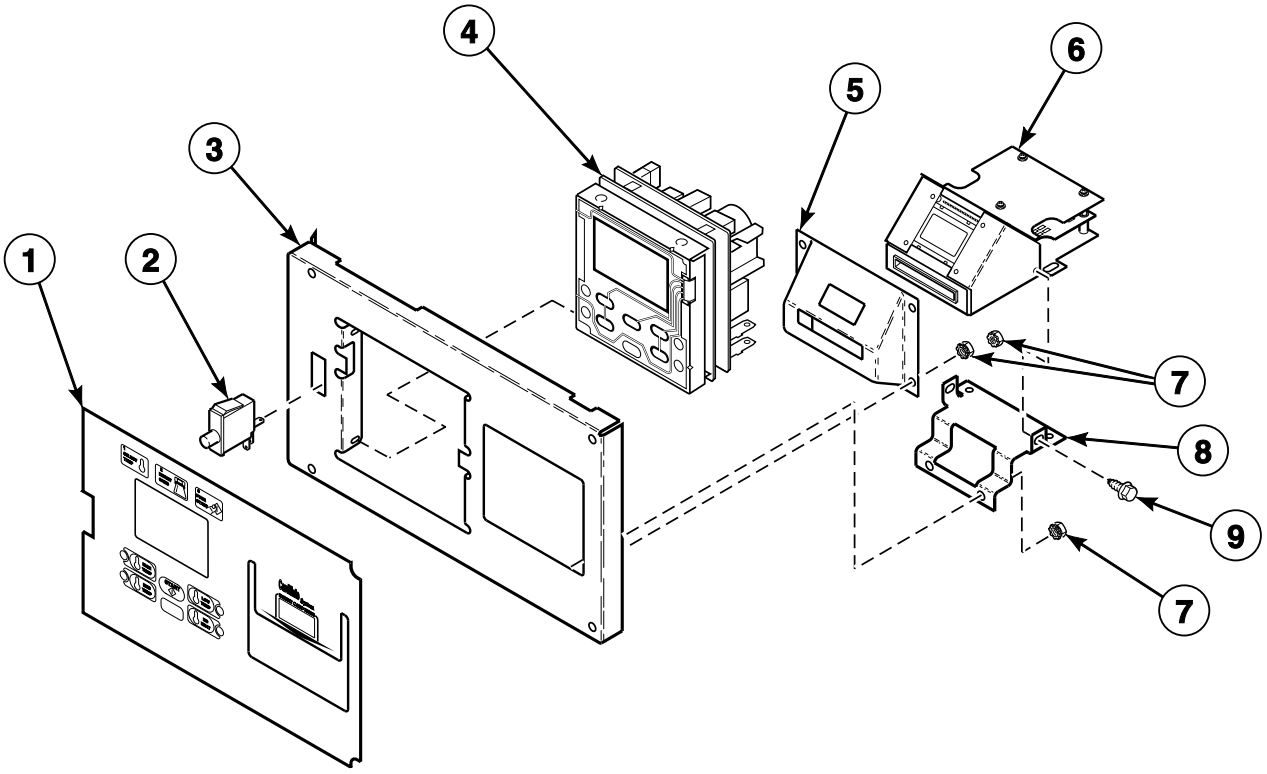
Card Reader Control Area for EDC Models



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Card Reader Control Area for EDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	431613	Card Reader Harness Assembly	
	70055801	Control Wire Harness Assembly	HA, HT, LT, PA, PT, SA, ST, UA and UT models
	70082701	Control Panel Harness Assembly	HU, LU, PU, SU and UU models
	70084201	Jumper Calibration Assembly	25 and 30 pound models
	70084202	Jumper Calibration Assembly	35 pound models
1	70113801	Overlay	ST models
	70128801	Overlay	HT models
2	70107001	Pushbutton Switch	
3	70175802	Control Plate Assembly	Includes studs
4	M414049P	Control Kit	
5	M414120	Card Reader Mounting Bracket	
6	39685P	Card Reader	
7	70054	Nut	
8	N/A	Chassis Mounting Bracket	
9	501524	Screw	For mounting electronic control

N/A = Part no longer available

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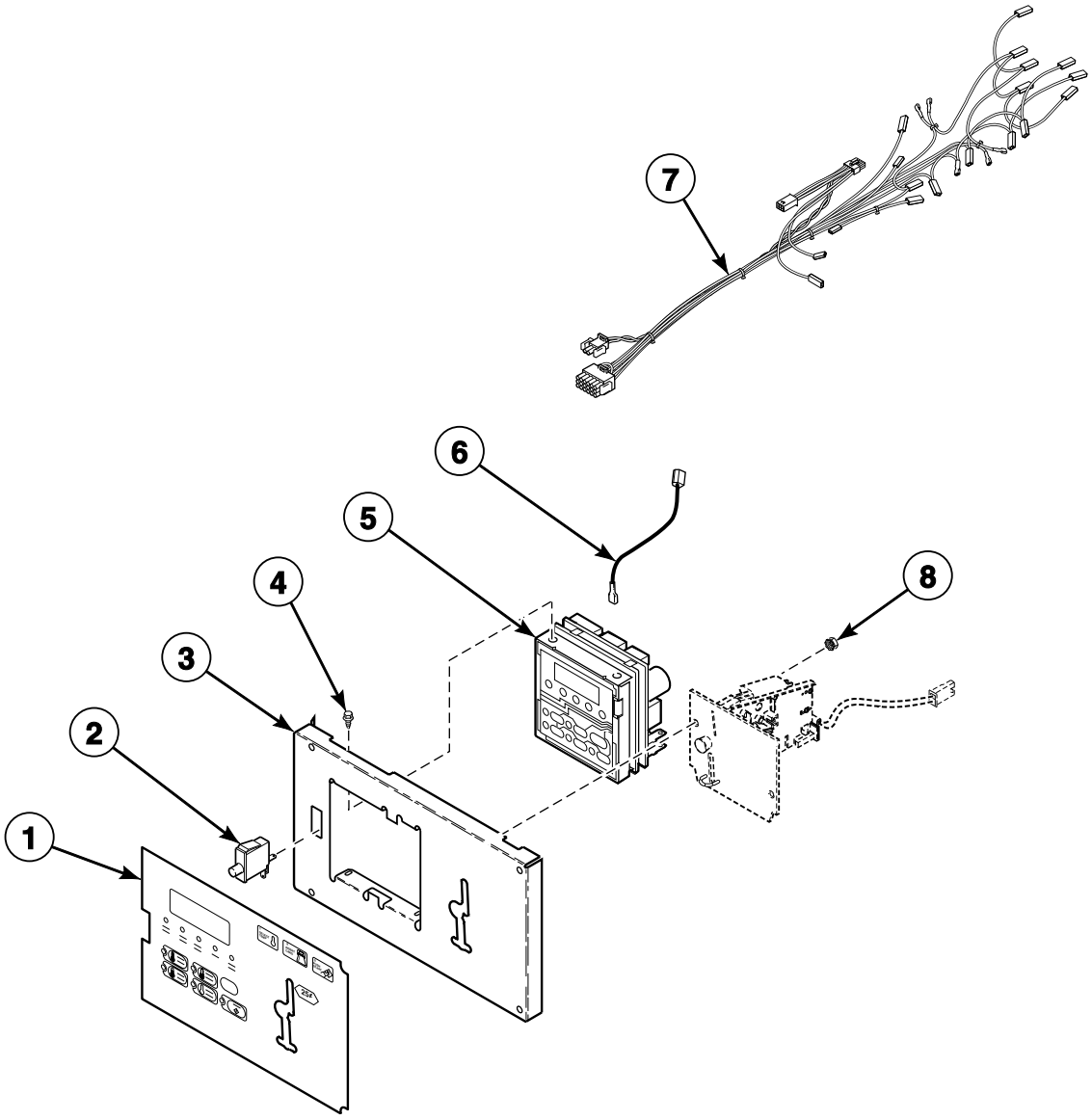
Coin Drop Components for MDC Models



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Coin Drop Components for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M414103	Fuse	Secondary; 1.25 Amp
	39564	Coin Drop Overlay	S models with BL* control suffix; Cover
	70246301	Coin Drop Overlay	H models with BL* control suffix; Cover
	70286701	Overlay	P models with BL* control suffix; Cover
	70321001	Overlay	P models with BC** and BX** control suffixes
	70129501	Overlay	P models with BC** and BX** control suffixes; Single drop
	70129601	Overlay	P models with BC** and BX** control suffixes; Dual drop
1	70257701	Overlay	L and S models with BC, BL* and BX control suffixes; Text; Single drop
	70261001	Overlay	L and S models with BC, BL* and BX control suffixes; Icon; Single drop
	70257702	Overlay	L and S models with BC and BX control suffixes; Dual drop
	70261002	Overlay	L and S models with BC and BX control suffixes; Dual drop
	70258001	Overlay	H models with BC, BL* and BX control suffixes; Text; Single drop
	70261201	Overlay	H models with BC, BL* and BX control suffixes; Icon; Single drop
	70258002	Overlay	H models with BC and BX control suffixes; Dual drop
	70261202	Overlay	H models with BC and BX control suffixes; Icon; Dual drop
	70259001	Overlay	P models with BL control suffix
	70258101	Overlay	H models with BC, BL* and BX controls; Text; Single drop
2	70107001	Pushbutton Switch	Push button
3	70175807	Control Plate Assembly	
4	501524	Screw	4 required for mounting control
5	511867P	Control Assembly	
6	M412645	Jumper Wire Assembly	Ground wire
7	70206301	Control Panel Harness Assembly	HT, LT, PT, ST and UT models; Control panel to main harness
	70235801	Control Panel Harness Assembly	HA, HU, LU, PA, PU, SA, SU, UA and UU models; Control panel to main harness
8	70054	Nut	3 required

*** NOTE: BL control suffix requires an overlay and overlay cover specific to model.**

**** NOTE: P models with BC or BX control suffixes require an overlay and coin drop overlay.**

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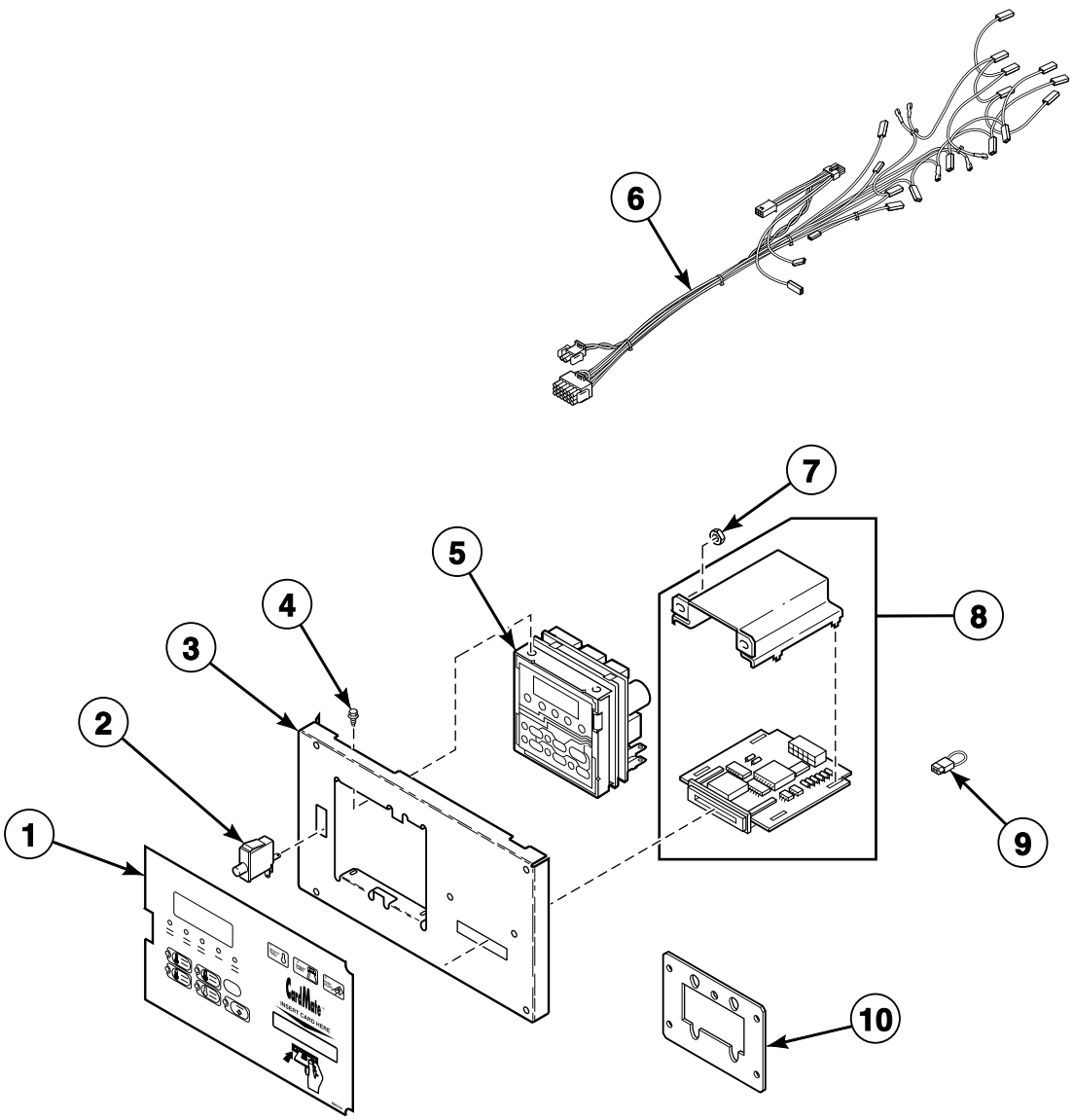
Central Pay and Card Reader for MDC Models



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Central Pay and Card Reader for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M414103	Fuse	Secondary; 1.25 Amp
	70275401	Overlay	H models with BL control suffix; Cover
	70266801	Overlay	H models with BY control suffix; Text; Cover
	70258003	Overlay	H models with BU control suffix; Text; Cover
1	70266701	Overlay	L and S models with BY control suffix; Text
	N/A	Overlay	L and S models with BY control suffix; Icon
	70257703	Overlay	L and S models with BU control suffix; Text
	70261003	Overlay	L and S models with BU control suffix; Icon
2	70107001	Pushbutton Switch	
3	70175808	Control Plate Assembly	BY control suffix
	70348801	Control Plate Assembly	BU control suffix
	70291001	Control Plate Assembly	BL control suffix
4	501524	Screw	
5	511867P	Control Assembly	
6	70206301	Control Panel Harness Assembly	AT, HA, HT, LT, PA, PT, SA, ST, UA and UT models
	70235801	Control Panel Harness Assembly	HU, LU, PU, SU and UU models
7	70054	Nut	
8	510068	Card Reader and Bracket Assembly	
9	70084001	Jumper Bypass Assembly	
10	70208801	Mounting Plate	BU control suffix

N/A = Part no longer available

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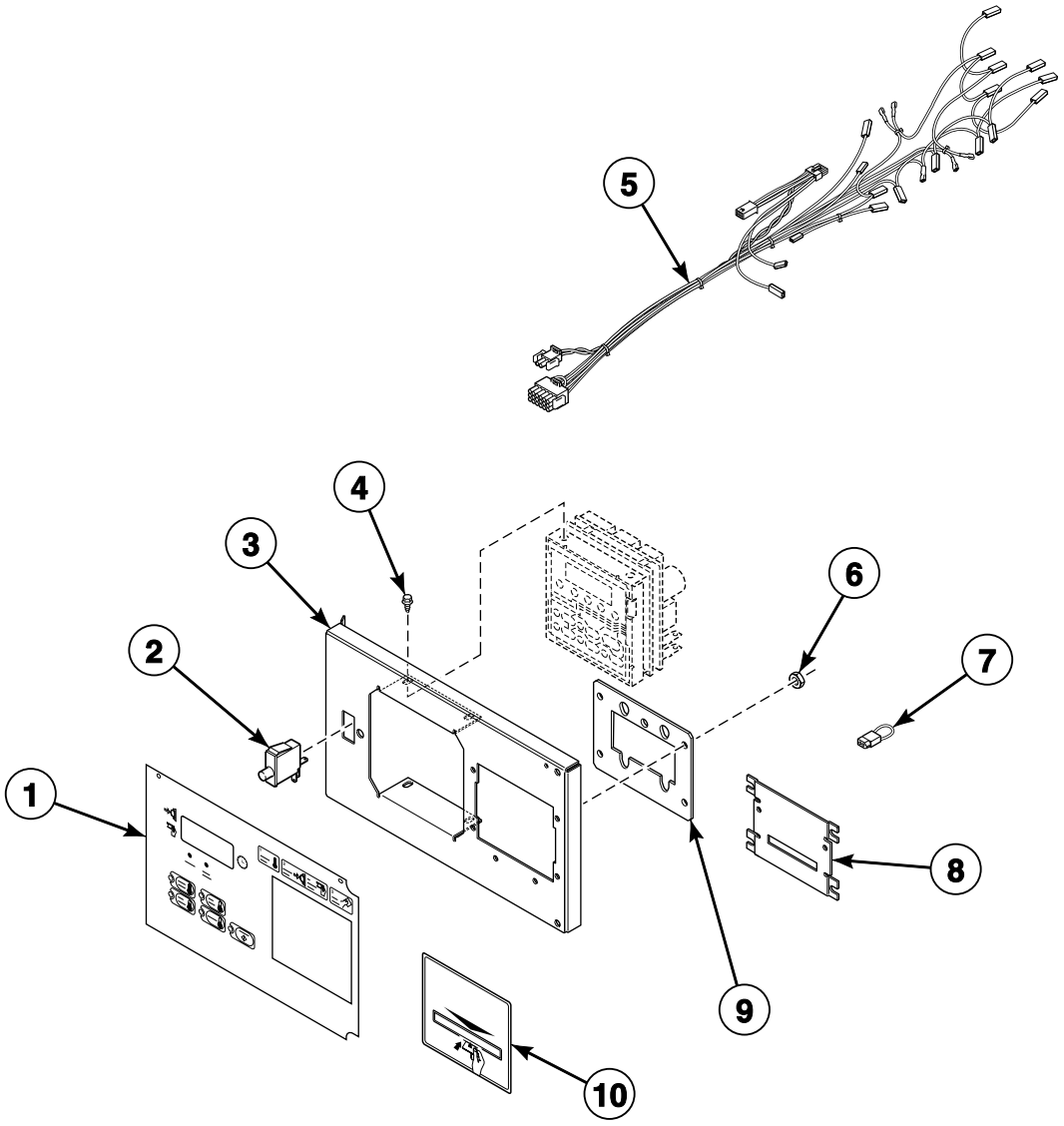
BY Control Option for MDC Models



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BY Control Option for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M414103	Fuse	Secondary; 1.25 Amp
1	70257703	Overlay	S models; Text or icon
	70258003	Overlay	H models; Text or icon
2	70107001	Pushbutton Switch	
3	70348801	Control Plate Assembly	
4	501524	Screw	4 required
5	70206301	Control Panel Harness Assembly	AT, HA, HT, LT, PA, PT, SA, ST, UA and UT models
	70235801	Control Panel Harness Assembly	HU, LU, PU, SU and UU models
6	70054	Nut	
7	70084001	Jumper Bypass Assembly	
8	44089501	Slot Card Plate Assembly	Included in literature packet
9	70208801	Mounting Plate	
10	70334201	Card Reader Overlay	Black; Included in literature packet
	70334301	Card Reader Overlay	Gray; Included in literature packet

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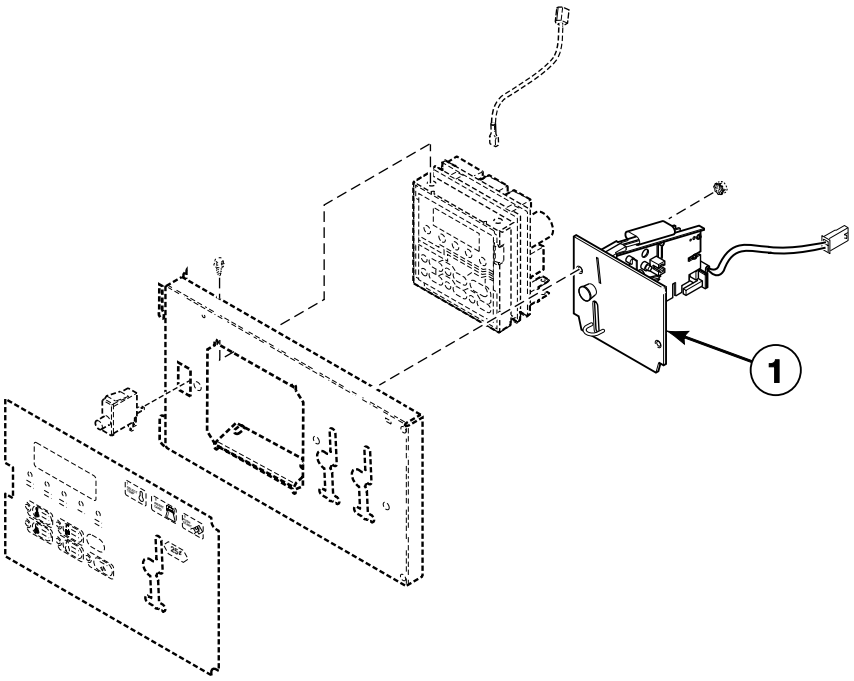
Coin Drops



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Coin Drops

REF	PART NO.	DESCRIPTION	COMMENTS
	44065801	Electronic Coin Drop Harness	
1	70294101	Electronic Coin Drop Assembly	United States (default), Canada, Japan and Taiwan
	70294103	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Europe (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australian (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and United States
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	38479	Coin Drop	USA; $.25
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	39748	Coin Drop	Token; Jeton; HU, LU, PU, SU and UU models
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	70256402	Coin Drop	USA; $.25 and $1.00
	38462	Coin Drop Assembly	Token; STD-118-1
	38463	Coin Drop Assembly	Token, STD-118-5
	38464	Coin Drop Assembly	Canada; $.25
	200578	Coin Drop Assembly	Canada; $.25 and $1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	N/A	Coin Drop Assembly	Denmark; 1 and 5 DKK; May replace with 70294104 Electronic Coin Drop Assembly
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	38522	Coin Drop Assembly	New Zealand; $.20 and 100
	38963	Coin Drop Assembly	Token; STD-118-16
	N/A	Coin Drop Assembly	Taiwan; Dual; 5 and 10 NT; May replace with 70294101 Electronic Coin Drop Assembly
	39157	Coin Drop Assembly	Israel; Shekel
	38475	Coin Drop Assembly	Japan; 100 yen
	38478	Coin Drop Assembly	Taiwan; 10 NT
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	70256402	Coin Drop	USA; Dual; $.25 and $1.00

N/A = Part no longer available

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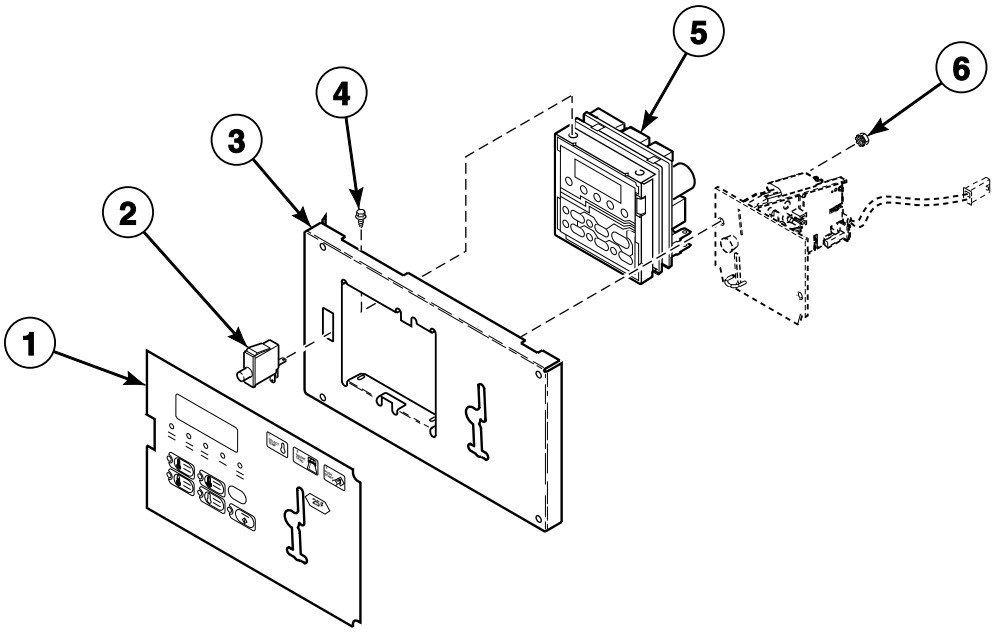
Coin Drop Components for NetMaster Models



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Coin Drop Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M414103	Fuse	Secondary; 1.25 Amp
	70211701	Jumper Calibration Assembly	25 and 30 pound models
	70211702	Jumper Calibration Assembly	35 pound models
	70206301	Control Panel Harness Assembly	HT, LT, PT, ST and UT models
	70235801	Control Panel Harness Assembly	HA, HU, LU, PA, PU, SA, SU, UA and UU models
1	70184301	Overlay	ST models; Single drop
	70184302	Overlay	ST models; Dual drop
	70239601	Overlay	HT models; Single drop
	70239602	Overlay	HT models; Dual drop
2	70107001	Pushbutton Switch	
3	70175807	Control Plate Assembly	
4	501524	Screw	For mounting NetMaster control
5	510034	Control Assembly	
6	70054	Nut	

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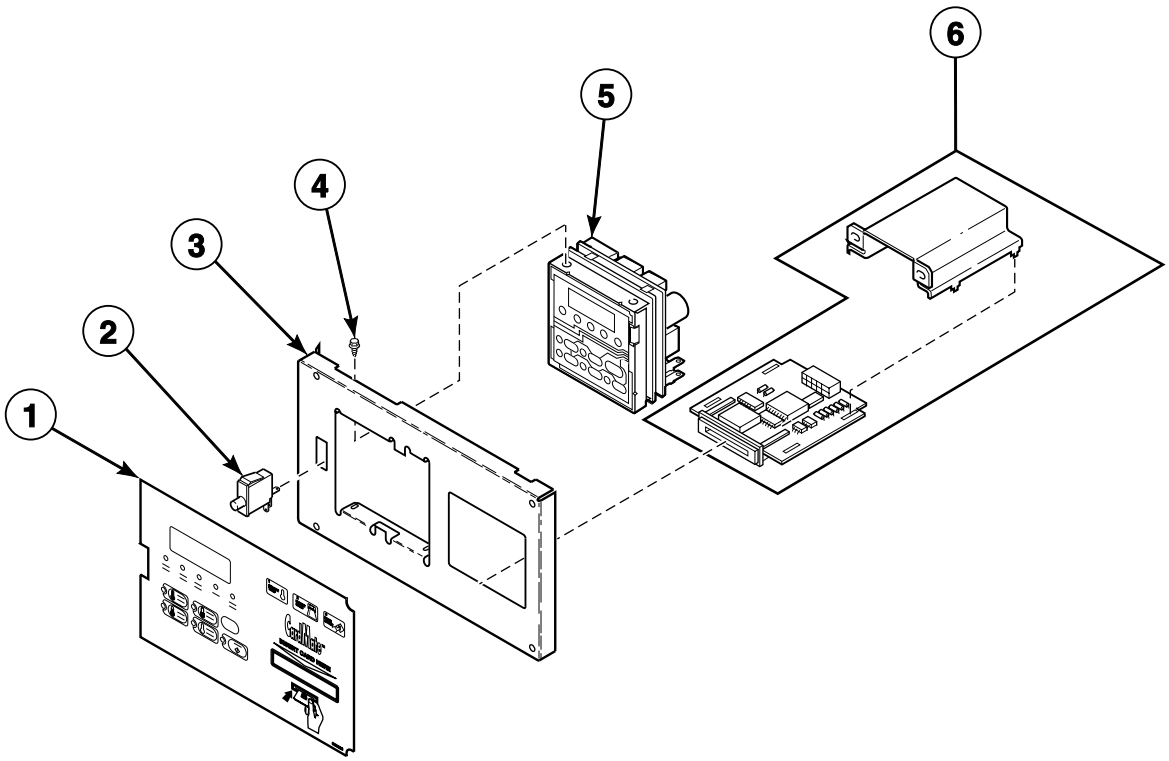
Card Reader for NetMaster Models



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Card Reader for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M414103	Fuse	Secondary; 1.25 Amp
	70208801	Mounting Plate	Use with 70348801 Control Plate Assembly
	70211701	Jumper Calibration Assembly	25 and 30 pound models
	70211702	Jumper Calibration Assembly	35 pound models
	70206301	Control Panel Harness Assembly	HT, LT, PT, ST and UT models
	70235801	Control Panel Harness Assembly	HA, HU, LU, PA, PU, SA, SU, UA and UU models
	70206601	Card Reader Network Harness Assembly	Card Reader or Network
	70211801	Card Reader Harness Assembly	
1	70184303	Overlay	ST models; Card Reader ready
	70184401	Overlay	ST models; Card Reader
	70239501	Overlay	HT models; Card Reader
	70239603	Overlay	HT models; Card Reader ready
2	70107001	Pushbutton Switch	
3	70175808	Control Plate Assembly	Card Reader models
	70348801	Control Plate Assembly	Card Ready models
4	501524	Screw	
5	510034	Control Assembly	
6	510068P	Card Reader and Bracket Assembly	

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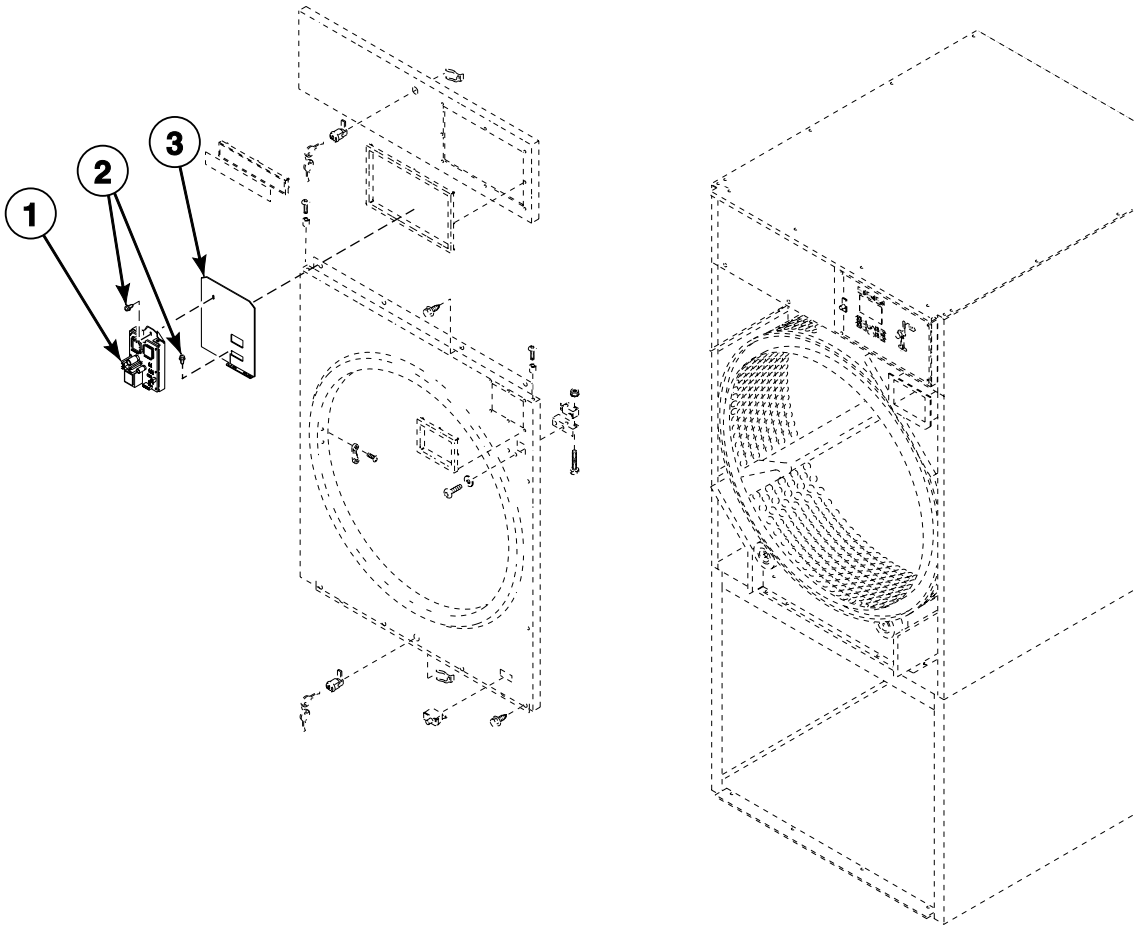
Network Board for NetMaster Models



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Network Board for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	800217	Network Wire Harness Assembly	
1	210016P	Network Board Assembly	
2	430497	Screw	
3	70201401	Network Plug Support	

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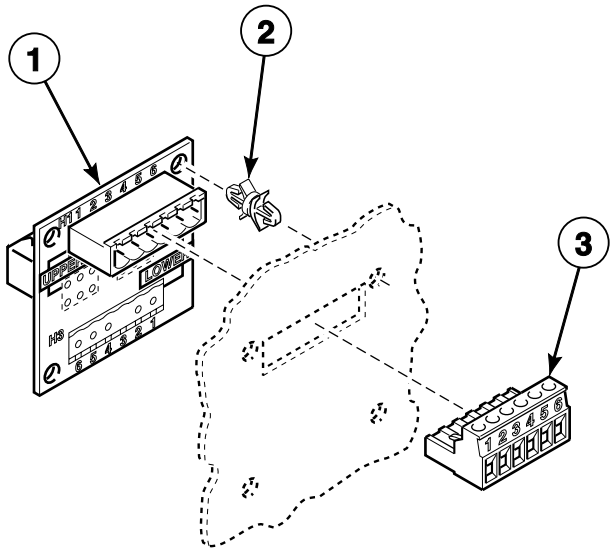
Communication Board for NetMaster Models



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Communication Board for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	210095	Communication Board	
2	210098	PC Board Standoff	4 required
3	210155	3 Circuit Data Connector	

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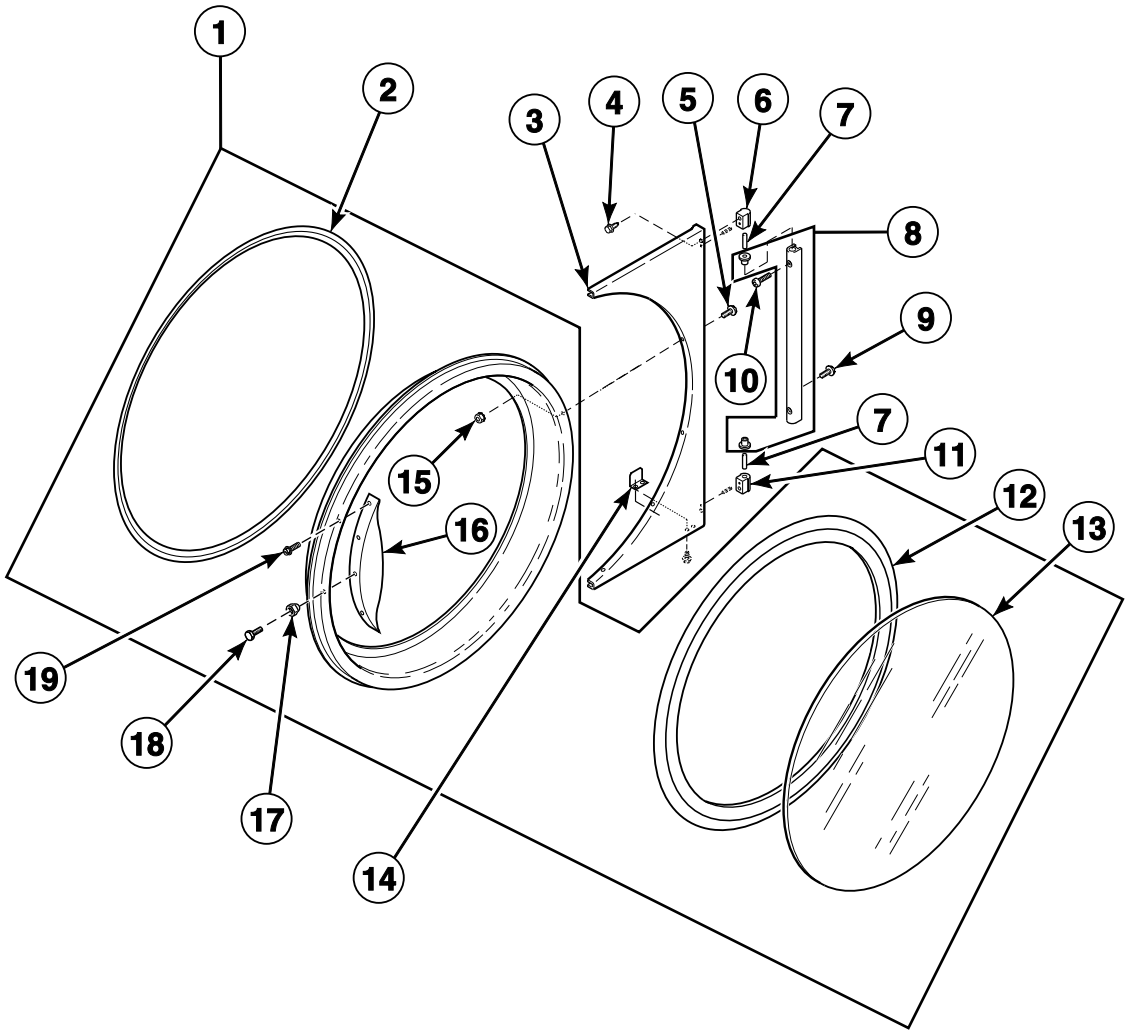
Door and Hinge Components



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Door and Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70133501P	Replacement Door Handle Kit	H models
1	70176501	Door Assembly	A and S models; Excludes hinge
	70176502	Door Assembly	H models; Excludes hinge
	70176503	Door Assembly	U models; Excludes hinge
	70176504	Door Assembly	P models; Excludes hinge
2	70296801	Door Ring Gasket	
3	70115901*	Door Hinge	35 pound models
	70115902	Door Hinge	35 pound models; Stainless steel
	70116001*	Door Hinge	25 and 30 pound models
	70116002	Door Hinge	25 and 30 pound models; Stainless steel
4	61199	Screw	
5	501524	Screw	
6	44035101	Door Hinge Cam Assembly	Upper
7	70071401	Pin	
8	44035001	Door Hinge Lug Assembly	Includes hinge bushings
9	430757	Screw	
10	70033502	Screw	
11	44035201	Door Hinge Cam Assembly	Lower
12	70211901	Door Glass Seal	
13	70133601P	Door Glass	H models
	M400784P	Door Glass	All other models
14	70215001P	Door Switch Actuator Kit	
15	70054	Nut	
16	70024801	Door Handle	A, S and U models
	44057701	Door Handle	H models
	430117	Door Handle	L models
	M400133	Door Handle	P models
17	M414215	Nut	For door strike; Mounts between door strike screw and door handle
18	430757	Screw	Use with 70024801 Door Handle
	M409385	Screw	Use with 70133501P Replacement Door Handle Kit and M400133 Door Handle
	430756	Screw	Use with 430117 Door Handle
19	M400661	Screw	

*** Add Letter To Designate Color. L - Almond P - Turquoise W - White**

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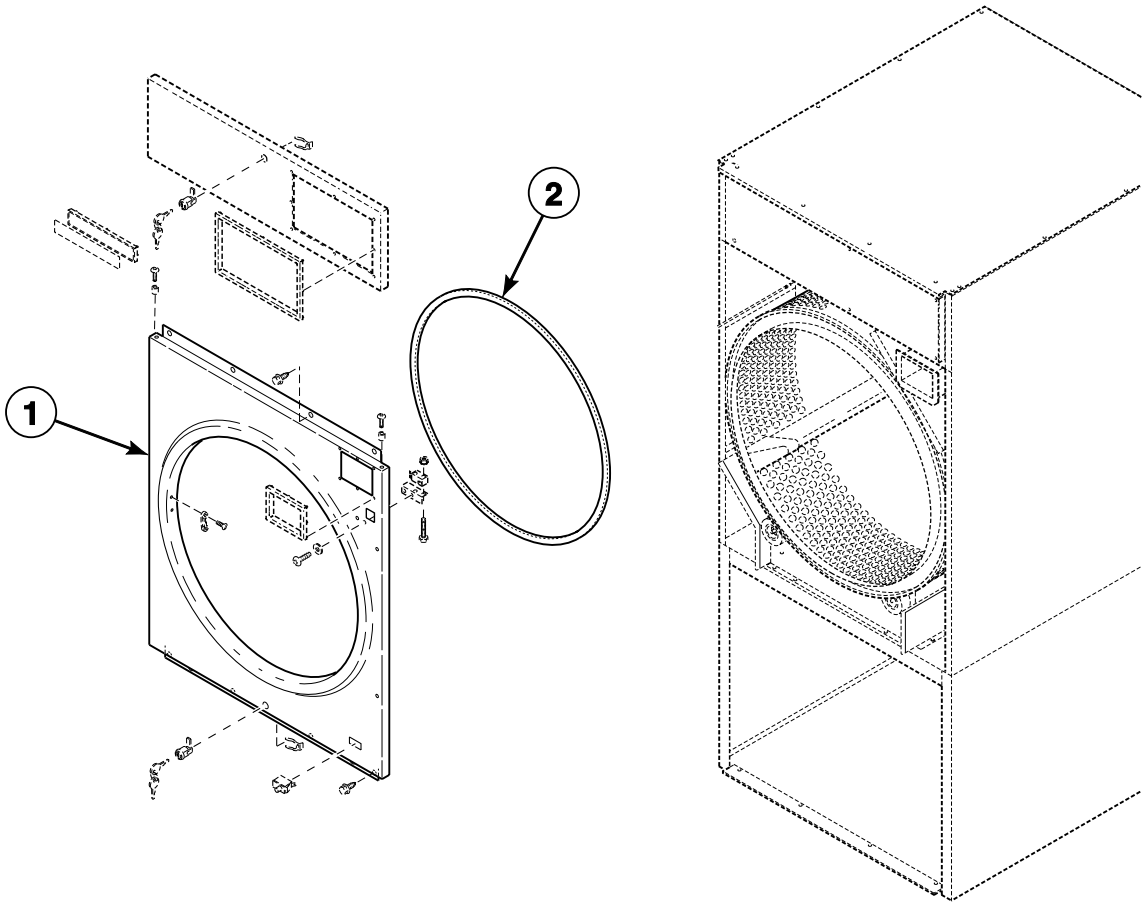
Cabinet Front Components (Drawing 1 of 2)



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Cabinet Front Components (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70000501*	False Front	25 and 30 pound models; 72 inches
	70000502	False Front	25 and 30 pound models; 72 inches; Stainless steel
	70024201*	False Front Assembly	25 and 30 pound models; 76 inches
	70024202	False Front	25 and 30 pound models; 76 inches; Stainless steel
	70021101*	False Front Assembly	35 pound models; 72 inches
	70021102	False Front Assembly	35 pound models; 72 inches; Stainless steel
	70024001*	False Front Assembly	35 pound models; 76 inches
	70024002	False Front Assembly	35 pound models; 76 inches; Stainless steel
1	70176201*	Front Panel Assembly	25 and 30 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with CD and EC control suffixes; Coin
	70176202	Front Panel Assembly	25 and 30 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with CD and EC control suffixes; Coin; Stainless steel
	70176205*	Front Panel Assembly	25 and 30 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with OM and MT control suffixes; OPL
	70176206	Front Panel Assembly	25 and 30 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with OM and MT control suffixes; OPL; Stainless steel
	70176203*	Front Panel Assembly	25 and 30 pound models with EP control suffixes; Card Reader
	70176204	Front Panel Assembly	25 and 30 pound models with EP control suffixes; Card Reader; Stainless steel
	70176207*	Front Panel Assembly	25 and 30 pound HU, LU, PU, SU and UU models with CD and EC control suffixes; Coin
	70176208	Front Panel Assembly	25 and 30 pound HU, LU, PU, SU and UU models with CD and EC control suffixes; Coin; Stainless steel
	70176209*	Front Panel Assembly	25 and 30 pound HU, LU, PU, SU and UU models with MT and OM control suffixes; OPL
	70176210	Front Panel Assembly	25 and 30 pound HU, LU, PU, SU and UU models with MT and OM control suffixes; OPL; Stainless steel
	70176301*	Front Panel Assembly	35 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with CD and EC control suffixes; Coin
	70176302	Front Panel Assembly	35 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with CD and EC control suffixes; Coin; Stainless steel
	70176305*	Front Panel Assembly	35 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with MT and OM control suffixes; OPL
	70176306	Front Panel Assembly	35 pound HA, HT, LT, PA, PT, SA, ST, UA and UT models with MT and OM control suffixes; OPL; Stainless steel
	70176303*	Front Panel Assembly	35 pound models with EP control suffix; Card Reader
	70176304	Front Panel Assembly	35 pound models with EP control suffix; Card Reader; Stainless steel
	70176307*	Front Panel Assembly	35 pound HU, LU, PU, SU and UU models with CD and EC control suffixes; Coin
	70176308	Front Panel Assembly	35 pound HU, LU, PU, SU and UU models with CD and EC control suffixes; Coin; Stainless steel
	70176309*	Front Panel Assembly	35 pound HU, LU, PU, SU and UU models with MT and OM control suffixes; OPL
	70176310	Front Panel Assembly	35 pound HU, LU, PU, SU and UU models with MT and OM control suffixes; OPL; Stainless steel
2	70173401	Front Cylinder Seal	

*** Add Letter To Designate Color. L - Almond P - Turquoise Q - Bisque W - White**

NOTE: False fronts are available to raise the height of the tumblers to match the height of existing equipment.

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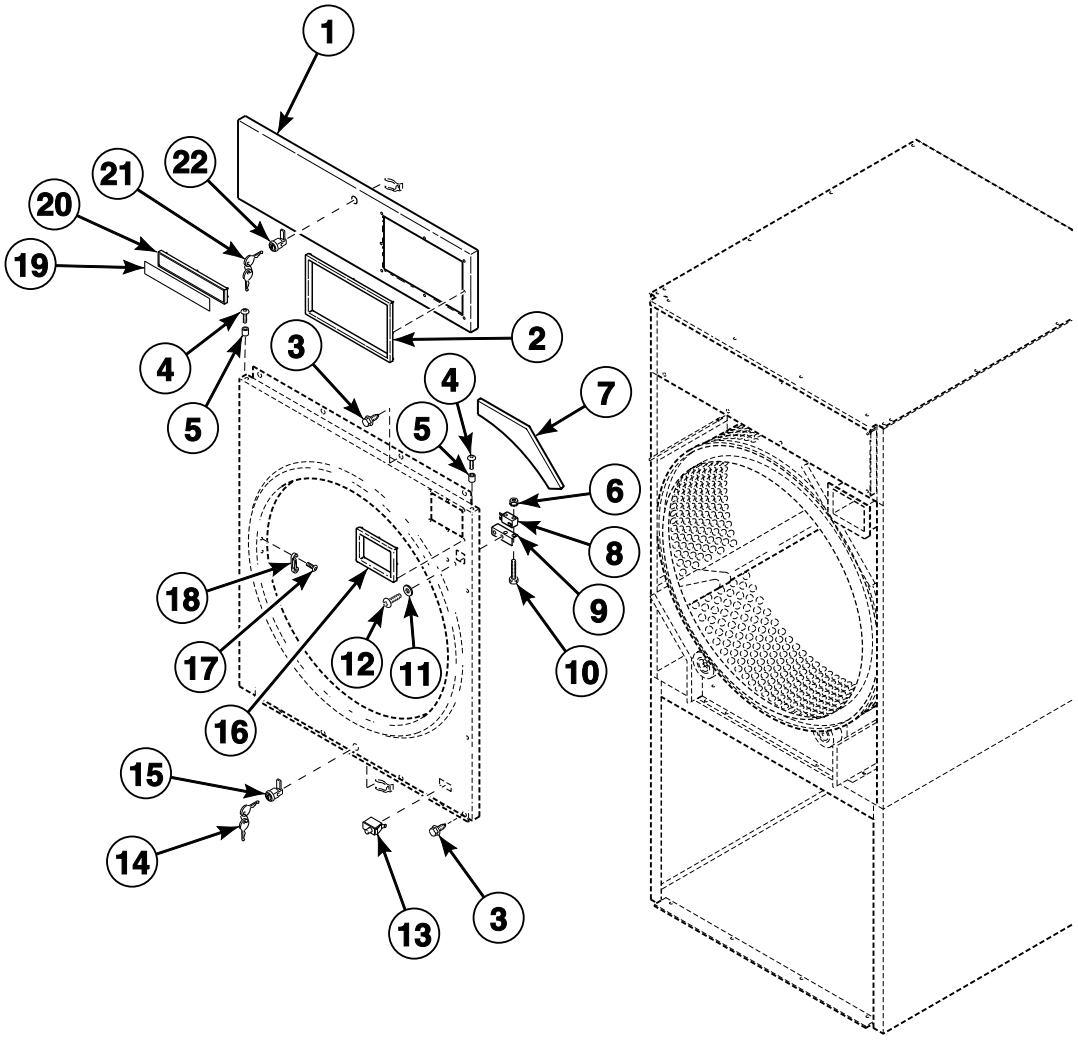
Cabinet Front Components (Drawing 2 of 2)



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Cabinet Front Components (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70030501	Expansion Clip	For front panel screws
	M400972	Shadow Box Clip	For trim pieces
	70084001	Jumper Bypass Assembly	Emergency stop button
1	70121501*	Control Panel	25 and 30 pound PT, ST and UT models with flat top
	70121502	Control Panel	25 and 30 pound PT, ST and UT models with flat top; Stainless steel
	70121601*P	Control Panel Kit	25 and 30 pound HT models with flat top
	70121602P	Control Panel Kit	25 and 30 pound HT models with flat top; Stainless steel
	70121301*	Control Panel	35 pound ST and UT models with flat top
	70121302	Control Panel	35 pound ST and UT models with flat top; Stainless steel
	70121401*P	Control Panel Kit	35 pound HT models with flat top
	70121402P	Control Panel Kit	35 pound HT models with flat top; Stainless steel
	70121501BLK	Control Panel	25 and 30 pound L models; Black
	70121301BLK	Control Panel	35 pound L models; Black
2	44016301	Control Trim	H models
	44016401	Control Trim	A, S and U models
3	430497	Screw	
4	39733	Screw	
5	56079	Panel Locator	
6	70072901	Nut	HA, HU, SA, SU, UA and UU models
7	70155301	Front Panel Insulation	35 pound models
	70155401	Front Panel Insulation	25 and 30 pound models
8	70125101	Door Switch	HA, HU, SA, SU, UA and UU models
9	70119301	Door Switch Bracket	HA, HU, SA, SU, UA and UU models
10	M401938	Screw	HA, HU, SA, SU, UA and UU models
11	F430311	Washer	HA, HU, SA, SU, UA and UU models
12	70132301	Screw	HA, HU, SA, SU, UA and UU models
13	70107001	Pushbutton Switch	
14	70155602	Key	RL002; For use on lint panel or control door
15	44089302P	Lock, Key and Nut Kit	RL002; For use on lint panel or control door
16	70117502	Coin Vault Trim	A, S and U models; Black
	70117501	Coin Vault Trim	H models; Gray
	N/A	Coin Vault Trim	P models; White
17	M400003	Pop Rivet	
18	M401223	Door Latch	
19	70115601	Nameplate Overlay	S models
	70128301	Nameplate Overlay	U models
	70240801	Nameplate Overlay	A models
	70243901	Nameplate	L models
20	70117401	Nameplate Bezel	L, S and U models; For nameplate
21	70155601	Key	RL001; For use on control door only
22	44089301P	Lock, Key and Nut Kit	RL001; For use on control door only

N/A = Part no longer available

*** Add Letter To Designate Color. L - Almond P - Turquoise Q - Bisque W - White**

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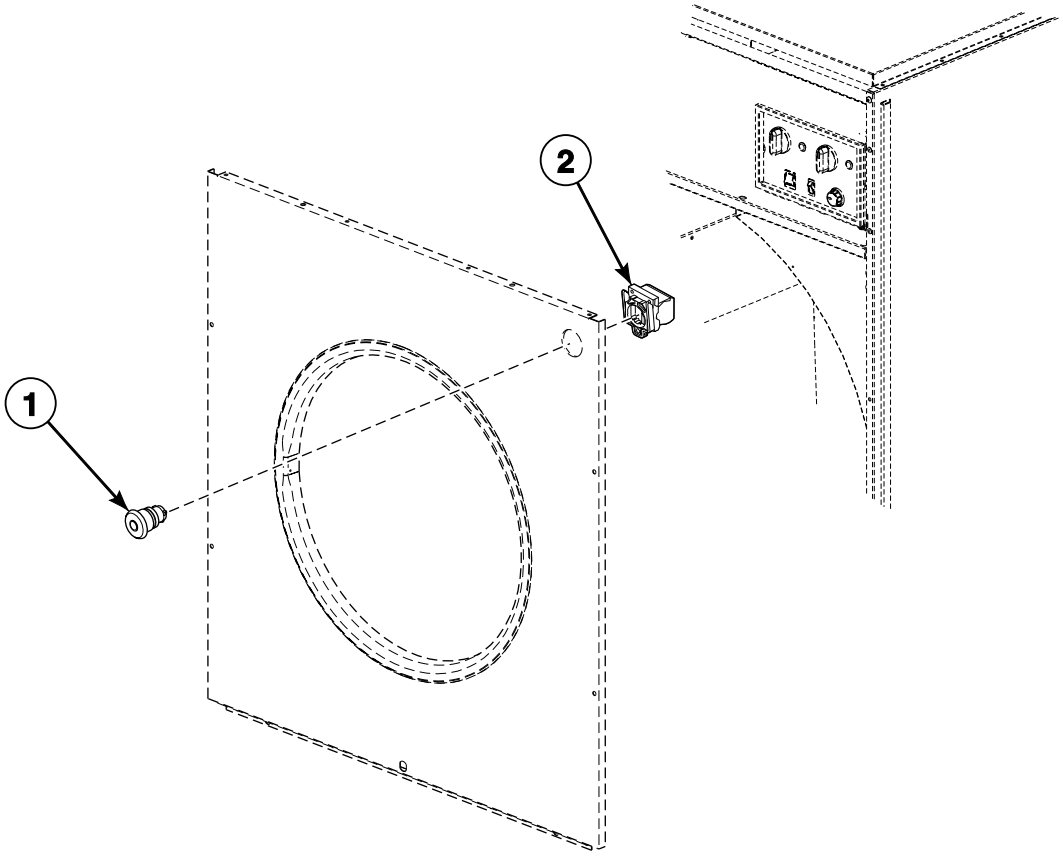
Emergency Stop Button for CE Models



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Emergency Stop Button for CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70083901	Emergency Stop Switch Harness Assembly	
1	44018801	Pushbutton	
2	44018701	Contact Block	

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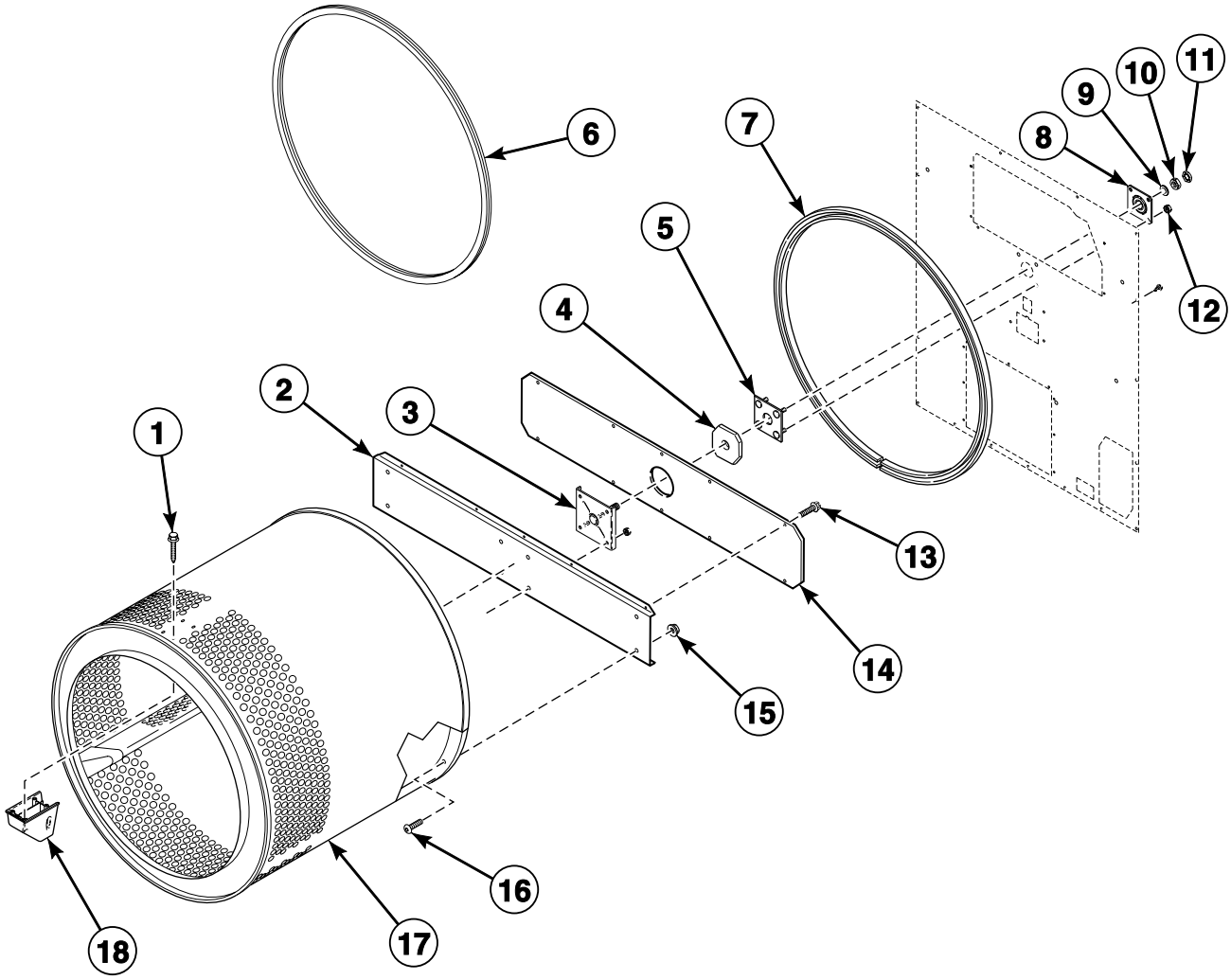
Cylinder Components



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Cylinder Components

REF	PART NO.	DESCRIPTION	COMMENTS
	430038	Support Bearing	
	70058501	Pop Rivet	10 required for seal support
	70343101P	Drywall Screw Magnet Kit	
1	62588	Screw	
2	70257301	Rear Cylinder Channel	25 and 30 pound models
	70257101	Rear Cylinder Channel	35 pound models
3	70244701P	Trunnion and Seal Kit	25 and 30 pound models; Includes 70013702 Rear Cylinder Seal
4	70193801	Felt Seal	
5	430352	Cylinder Bearing Stud Plate Assembly	
6	70013702	Rear Cylinder Seal	25 and 30 pound models
	70013701	Rear Cylinder Seal	35 pound models
7	70015301	Cylinder Rear Seal Support	25 and 30 pound models; Rear
	70017201	Cylinder Rear Seal Support	35 pound models; Rear
8	70013901	Rear Cylinder Bearing Housing	
9	M400991	Washer	
10	M400022	Nut	
11	M400034	Nut	
12	44087201	Nut	
13	430497	Screw	10 required
14	70257401	Rear Cylinder Channel Plate	25 and 30 pound models
	70257201	Rear Cylinder Channel Plate	35 pound models
15	44087201	Nut	8 required
16	70191303	Screw	8 required
17	70221901P	Cylinder, Trunnion and Seal Kit	25 pound models; Includes 70190601 Cylinder Channel and item 6; Galvanized
	70221902P	Cylinder, Trunnion and Seal Kit	25 pound models; Includes 70190601 Cylinder Channel and item 6; Stainless steel
	70222001P	Cylinder, Trunnion and Seal Kit	30 pound models; Includes 70190601 Cylinder Channel and item 6; Galvanized
	70222002P	Cylinder, Trunnion and Seal Kit	30 pound models; Includes 70190601 Cylinder Channel and item 6; Stainless steel
	70222101P	Cylinder, Trunnion and Seal Kit	35 pound models; Includes 70190701 Cylinder Channel and item 6; Galvanized
	70222102P	Cylinder, Trunnion and Seal Kit	35 pound models; Includes 70190701 Cylinder Channel and item 6; Stainless steel
18	70070101	End Cap	

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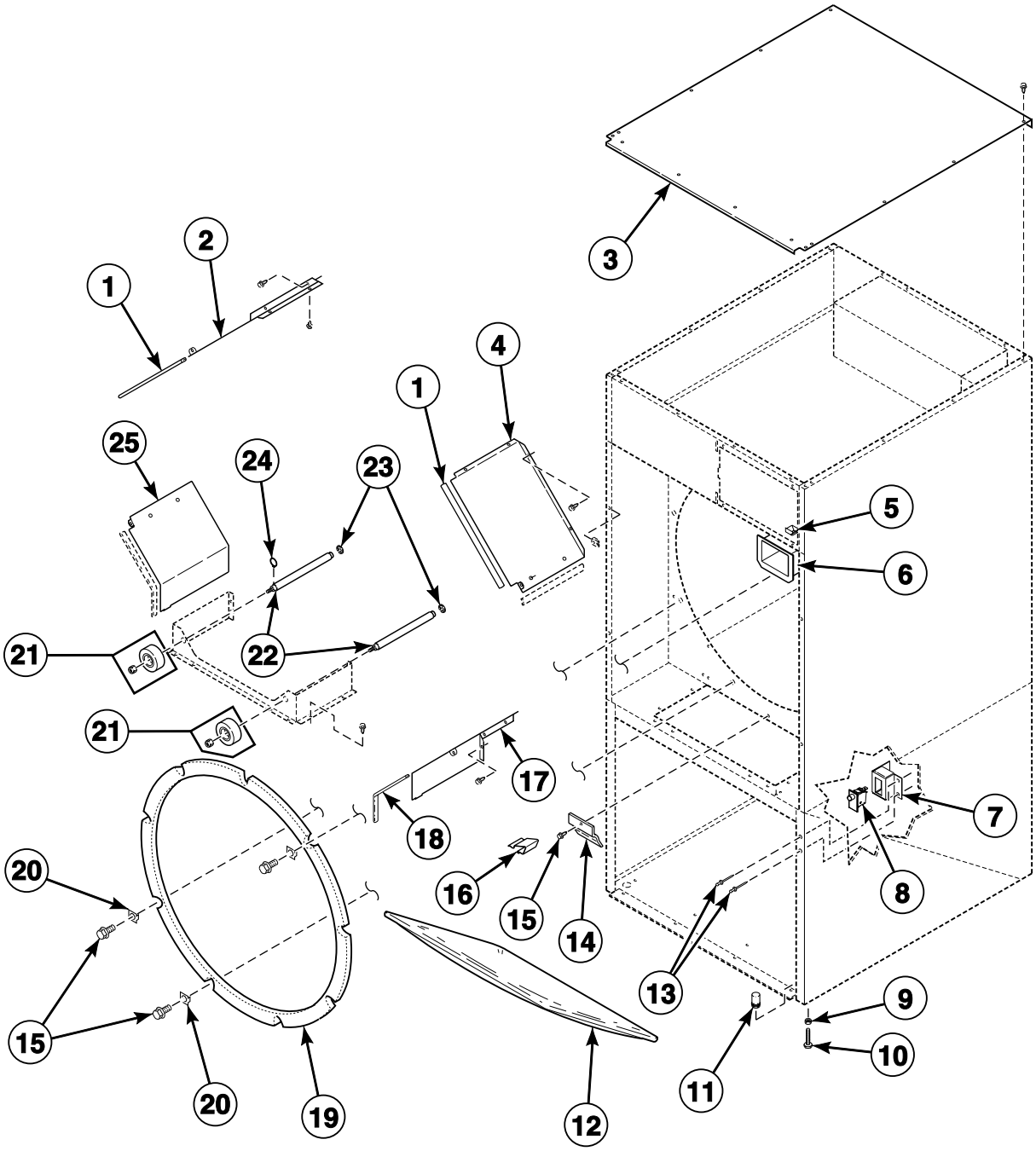
Cabinet Components



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Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70015701	Baffle Gasket	Upper baffles 11.38 inches
2	70022101	Partition Baffle	Upper left
3	70000301	Flat Top	30 pound models; Galvanized
	70018601	Flat Top	35 pound models; Galvanized
	70059801	Flat Top	25 pound models; Galvanized
4	70022001	Partition Baffle	Upper right
5	70296401	Coin Chute Assembly	CD and EC control suffixes
6	70180101	Coin Vault Assembly	CD and EC control suffixes
7	70277301	Lint Panel Switch Bracket	
8	70107001	Pushbutton Switch	
9	21899	Nut	
10	34319	Leveling Leg	
11	70063201	Hole Plug	
12	70290401	Lint Screen	
13	70058501	Pop Rivet	
14	70054501	Lint Screen Clip	25 pound models
15	430497	Screw	
16	35865	Hold-Down Clip	30 and 35 pound models
17	70022301	Baffle	25 and 30 pound models; Lower right
	70015101	Partition Baffle	35 pound models; Lower right
18	70015703	Baffle Gasket	10.5 inches
	70015701	Baffle Gasket	11.38 inches
	70015702	Baffle Gasket	8.75 inches
19	70066004	Center Cylinder Seal Assembly	25 and 30 pound models
	70066003	Center Cylinder Seal Assembly	35 pound models
20	70226701	Clip	
21	70052601	Roller Bearing Assembly	
22	70017701	Roller Shaft	
23	430576	Nut	
24	70023601	Retaining Ring	1 per roller shaft
25	70022201	Baffle	25 and 30 pound models; Lower left
	70015201	Partition Baffle	35 pound models; Lower left

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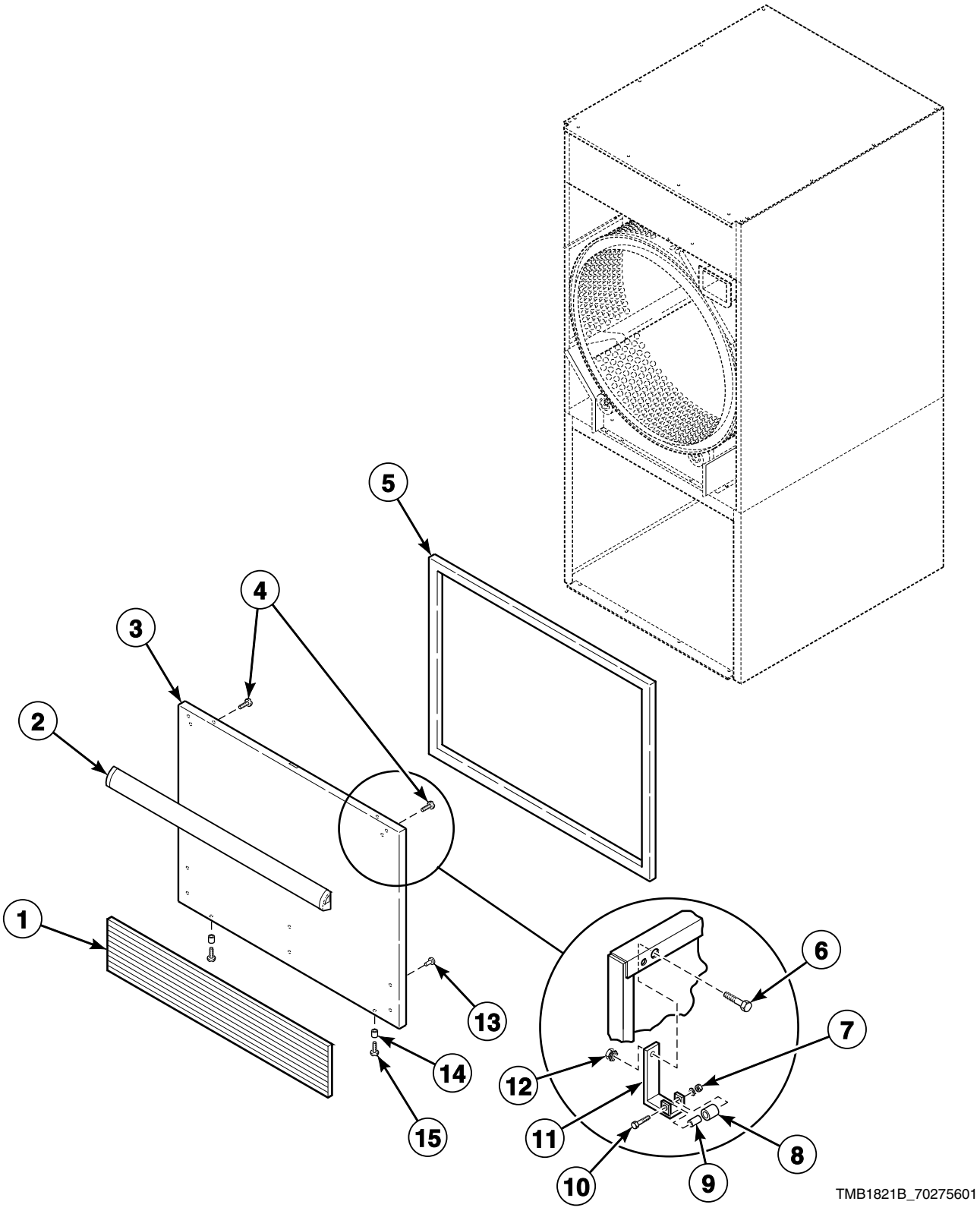
Lower Cabinet Components



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Lower Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70117601	Kickplate	25 and 30 pound P, S and U models; Black
	70117602	Kickplate	25 and 30 pound H models; Dark gray
	70117603	Kickplate	35 pound A, S and U models; Black
	70117604	Kickplate	35 pound H models; Dark gray
2	70154401	Handle and Caps Assembly	25 and 30 pound P, S and U models; Black
	70154402	Handle and Caps Assembly	25 and 30 pound H models; Dark gray
	70154403	Handle and Caps Assembly	35 pound A, S and U models; Black
	70154404	Handle and Caps Assembly	35 pound H models; Dark gray
3	70176601*	Lint Panel Assembly	25 and 30 pound P, S and U models with CD, EC and EP control suffixes; Coin; Includes items 2, 8 and 10
	70176602	Lint Panel Assembly	25 and 30 pound P, S and U models with CD, EC and EP control suffixes; Coin; Stainless steel
	70176605*	Lint Panel Assembly	25 and 30 pound H models; Coin; Includes items 2, 8 and 10
	70176705*	Lint Panel Assembly	35 pound H models; Coin
	70176707*	Lint Panel Assembly	35 pound H models; OPL
	70176706	Lint Panel Assembly	25 and 30 pound H models; Coin; Stainless steel
	70176708	Lint Panel Assembly	25 and 30 pound H models; OPL; Stainless steel
	70176603*	Lint Panel Assembly	25 and 30 pound models with MT and OM control suffixes; OPL
	70176604	Lint Panel Assembly	25 and 30 pound models with MT and OM control suffixes; OPL; Stainless steel
	70176701*	Lint Panel Assembly	35 pound models with CD, EC and EP control suffixes; Coin
	70176702	Lint Panel Assembly	35 pound models with CD, EC and EP control suffixes; Coin; Stainless steel
	70176703*	Lint Panel Assembly	35 pound models with MT and OM control suffixes; OPL
	70176704	Lint Panel Assembly	35 pound models with MT and OM control suffixes; OPL; Stainless steel
4	430757	Screw	For attaching handle; 6 required
5	70289101	Lint Panel Gasket	Sold per foot
6	70132301	Screw	Attaching roller catch
7	23951	Nut	
8	70297601	Roller Catch Wheel	
9	70030201	Roller Catch Spacer	
10	70072801	Screw	
11	70030301	Roller Catch Arm	
12	51236	Nut	Attaching roller catch
13	70126301	Pop Rivet	For attaching kickplate; Black; 6 required
	70126401	Pop Rivet	For attaching kickplate; Gray; 6 required
14	56079	Panel Locator	
15	39733	Screw	

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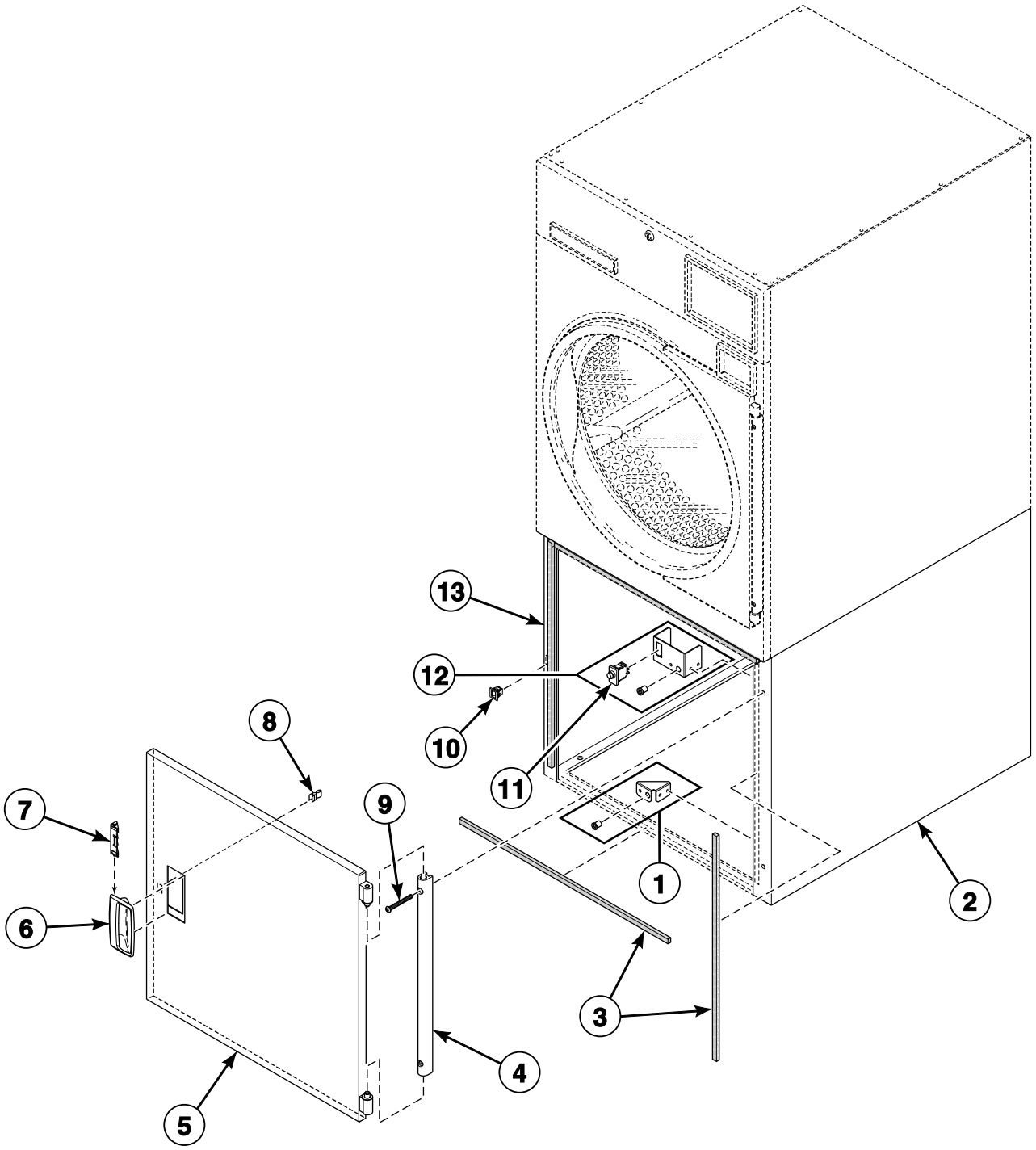
Lower Cabinet Components - 25 Pound Models with Hinged Lint Door



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Lower Cabinet Components - 25 Pound Models with Hinged Lint Door

REF	PART NO.	DESCRIPTION	COMMENTS
1	70283801	Support Bracket Assembly	
2	70278001*	Panel	Right
3	70247601	Gasket	8 required; Felt
4	44035001	Door Hinge Lug Assembly	
5	70267701*	Hinged Door	
6	510103*	Door Pull	
7	510129	Door Handle Wedge	
8	510181	Door Strike	
9	70033504	Screw	2 required
10	510177	Door Catch Assembly	
11	70310501	Door Switch With Boot Assembly	
12	70283701	Lint Switch Bracket Assembly	
13	70255801*	Panel	Left

*** Add Letter To Designate Color. Q - Bisque W - White**

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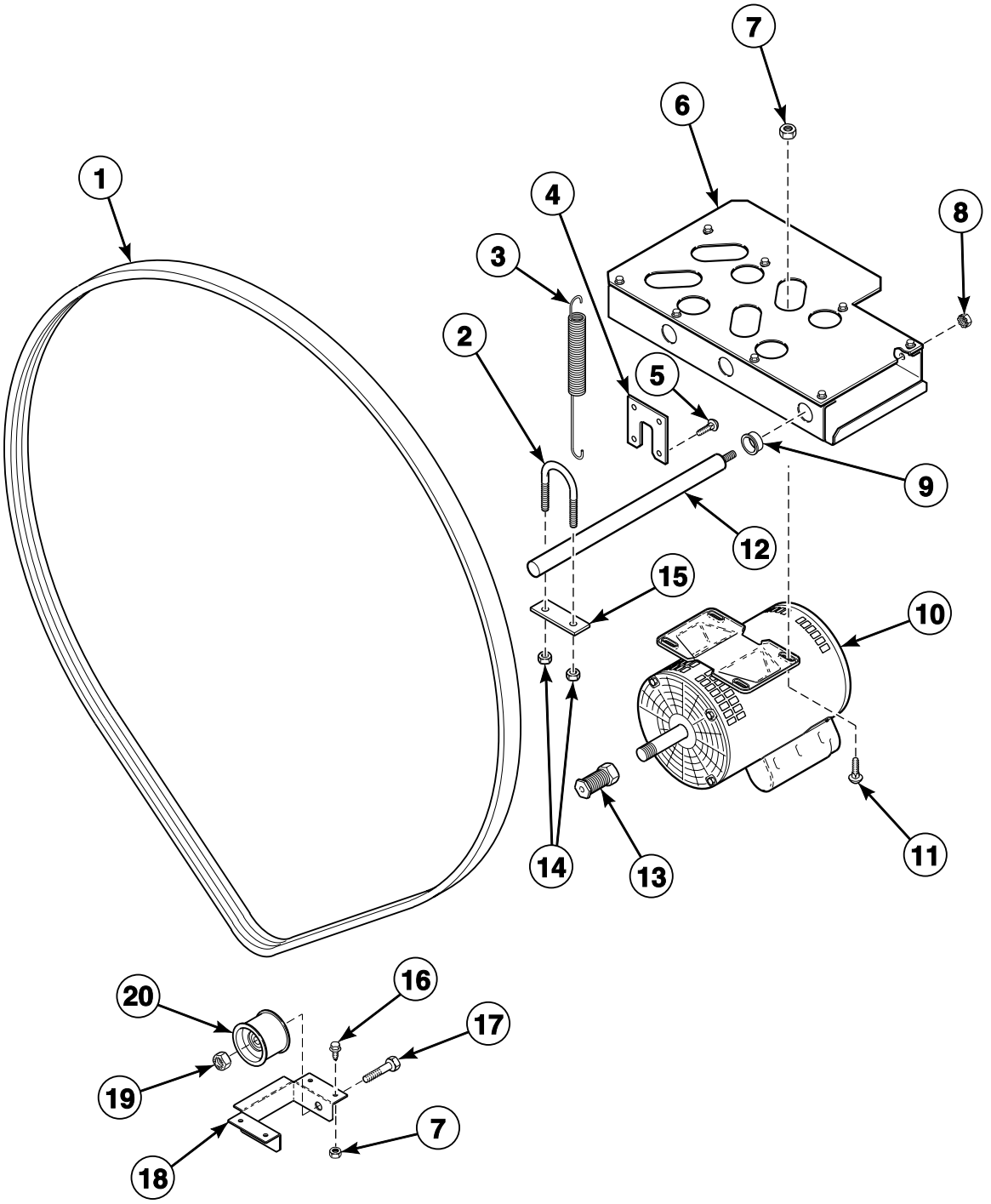
Drive Motor Components



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Drive Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70276202P	Belt	35 pound models; 102.5 inches
	70276203P	Belt	25 and 30 pound models; 94 inches
2	70186101	U-Bolt	
3	70051401	Motor Bracket Spring	
4	70200901	Idler Pivot Bracket	
	70194501	Axial Plate	
5	39733	Screw	
6	70247001	Motor Bracket Assembly	
7	44087201	Nut	
8	70142	Nut	
9	70027701	Bushing	
10	70261901	Drive Motor	**1 Phase** gas and steam models with 100 Volt/50 or 60 Hertz and 120 Volt/60 Hertz; **3 Phase** electric models with 200-208 Volt; **1 or 3 Phase** electric models 200 Volt/50 Hertz and 200-208-240 Volt
	70358301P	Drive Motor	**3 Phase** gas and steam models with 200 Volt/50 Hertz and 240 Volt/60 Hertz; **3 Phase** gas, steam and electric models with 380 Volt/50 Hertz and 460-480 Volt/60 Hertz; **3 Phase** electric models with 400-415 Volt/50 Hertz
	70062901	Drive Motor	**3 Phase** gas and steam models with 230-240 Volt/50 Hertz
	70358201P	Drive Motor	**1 Phase** gas, steam and electric models with 230 Volt/50 Hertz; **3 Phase** electric models with 230-240 Volt/50 Hertz
11	70062401	Bolt	
12	70187801	Motor Pivot Shaft	
13	70284202	Motor Pulley	25 and 30 pound models; 60 Hertz
	70284201	Motor Pulley	35 pound models; 60 Hertz
	70284204	Motor Pulley	25 and 30 pound models; 50 Hertz
	70284203	Motor Pulley	35 pound models; 50 Hertz
14	29786	Nut	
15	70186601	U-Bolt Plate	
16	M412985	Screw	
17	430648	Screw	
18	70200901	Idler Pivot Bracket	
19	56156	Nut	
20	70050401	Idler Wheel Assembly	

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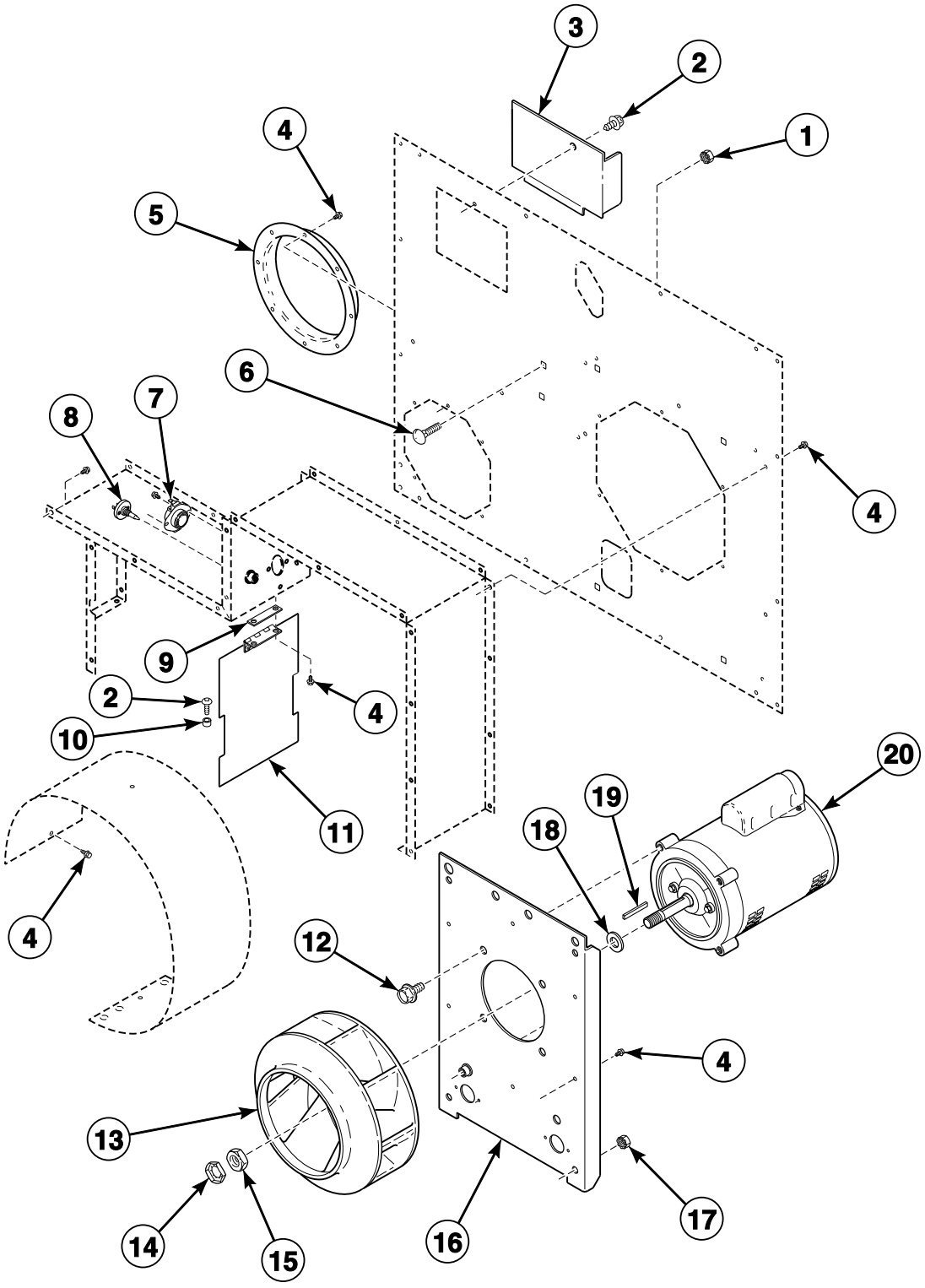
Blower Components



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Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70299101	Secondary Stove Limit Kit	
1	44087201	Nut	
2	M411072	Screw	
3	70144601	Drive Access Cover	
4	430497	Screw	
5	70017801	Exhaust Thimble	25 and 30 pound models; 6 inches
	70015601	Exhaust Thimble	35 pound models; 8 inches
6	70062401	Bolt	
7	M411307	Limit Thermostat	AT, HT, HU, LT, LU, PT, PU, ST, SU, UT and UU models
	M411945	Manual Reset Thermostat	HA, PA, SA and UA models
8	M414704	Thermistor	
9	70220901	Damper Spacer	
10	56079	Panel Locator	
11	70209501	Damper and Hinge Exhaust Assembly	
12	70126101	Screw	
13	70123301	Fan Assembly	
14	M400034	Nut	
15	M400022	Nut	
16	70012001	Blower Motor Mounting Plate	
17	56156	Nut	
18	M400991	Washer	
19	70144101	Key	Straight
20	70261801	Motor	**1 Phase** gas and steam models with 100 Volt/50 or 60 Hertz and 120 Volt/60 Hertz; **1 or 3 Phase** electric models with 200 Volt/50 Hertz and 200-208-240 Volt/60 Hertz
	70268801	Motor	**3 Phase** gas and steam models with 200 Volt/50 Hertz, 240 Volt/60 Hertz and 230-240 Volt/50 Hertz; **3 Phase** gas, steam and electric models with 380 Volt/50 Hertz and 460-480 Volt/60 Hertz; **3 Phase** electric models with 400-415 Volt/50 Hertz
	70268901	Motor	**1 Phase** gas, steam and electric models with 230-240 Volt/50 Hertz; **3 Phase** electric models with 230-240 Volt/50 Hertz

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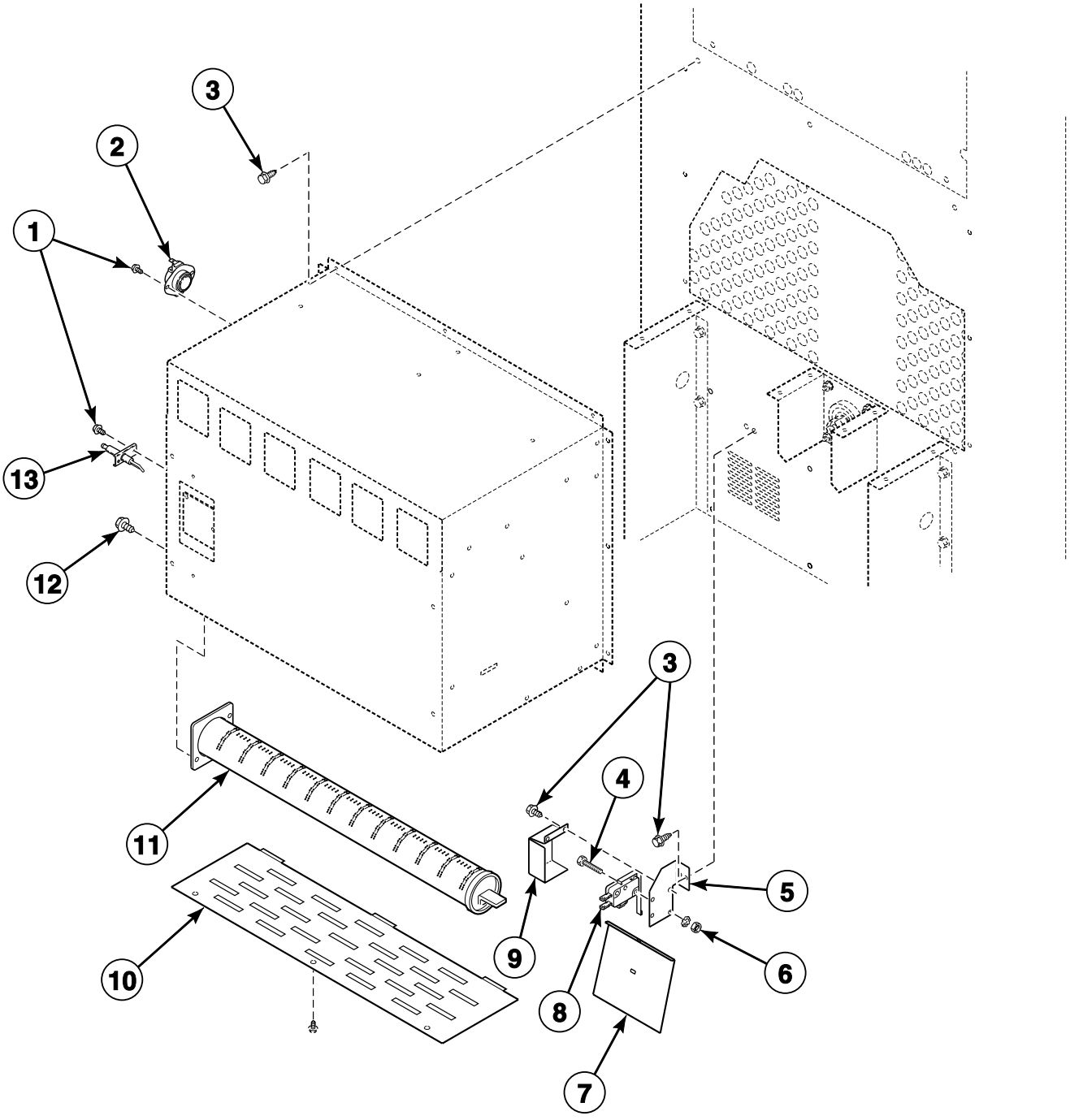
Gas Burner Components



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Gas Burner Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70270901	Airflow Switch Assembly	Includes items 3-9
1	430497	Screw	
2	M410542	Limit Thermostat	25 and 30 pound HT, HU, LT, LU, PT, PU, ST, SU, UT and UU models
	M409219	Limit Thermostat	35 pound AT, HT, HU, LT, LU, PT, PU, ST, SU, UT and UU models
	70186301	Manual Reset Thermostat	35 pound HA, PA, SA and UA models
	M411941	Manual Reset Thermostat	25 and 30 pound HA, PA, SA and UA models
3	51780	Screw	
4	M401938	Screw	
5	70266301	Airflow Switch Bracket	
6	M400979	Nut	
7	70266201	Airflow Switch Vane	
8	70267301	Airflow Switch	
9	70281801	Airflow Switch Cover	
10	70188801	Burner Grill	
11	70229801	Gas Burner	
12	05161	Screw	
13	70032801	Spark Electrode	

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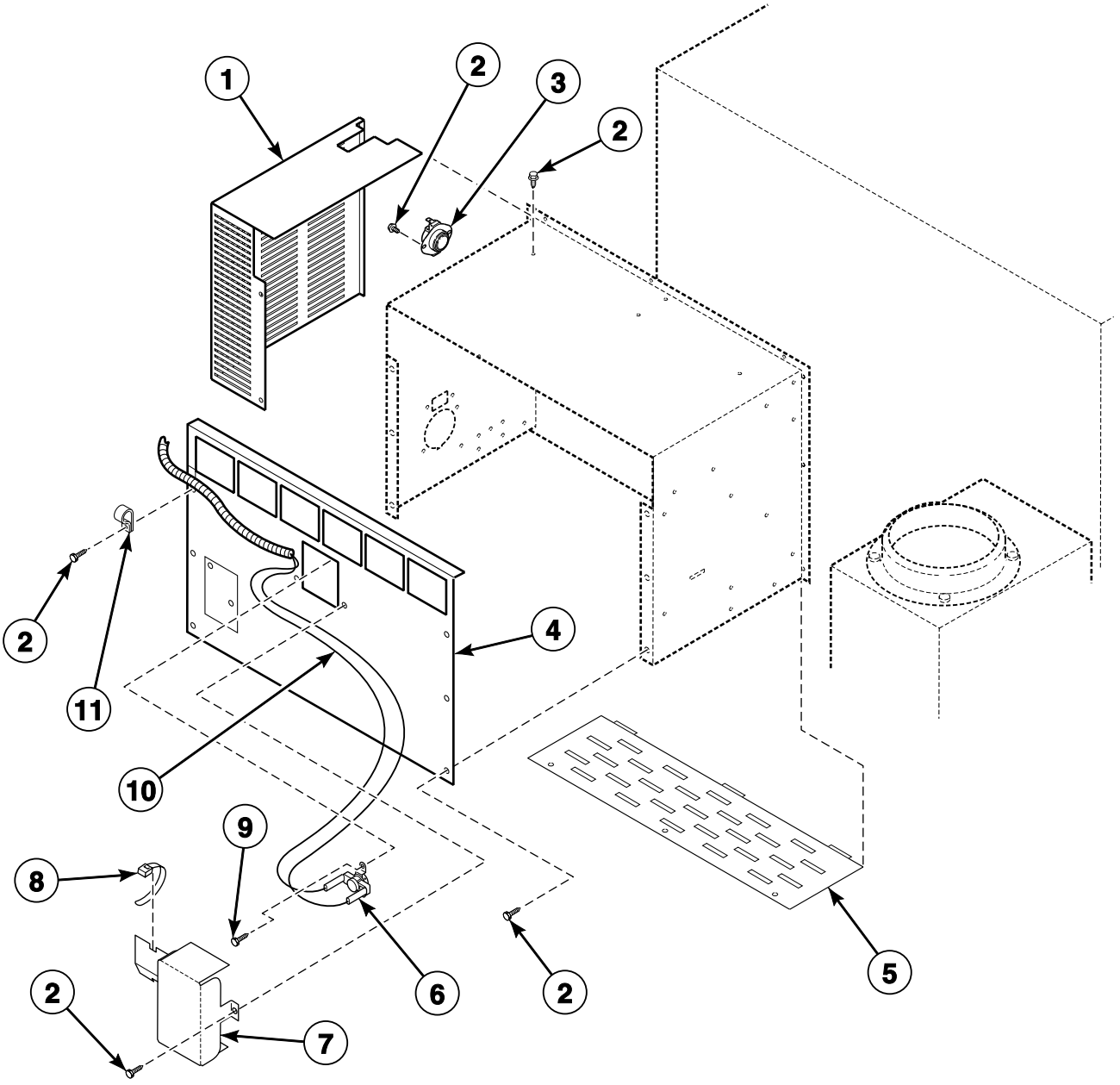
Secondary Stove Limit and Gas Burner Housing



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Secondary Stove Limit and Gas Burner Housing

REF	PART NO.	DESCRIPTION	COMMENTS
	70299101	Secondary Stove Limit Kit	
1	M4747P3	Valve Bracket and Cover Kit	HU, LU, PU, SU and UU models
2	430497	Screw	
3	70186301	Manual Reset Thermostat	HA, PA, SA and UA models
	M409219	Limit Thermostat	AT, HT, HU, LT, LU, PT, PU, ST, SU, UT and UU models
4	70297401	Stove Back	
5	70188801	Burner Grill	
6	70299001	Limit Thermostat	Secondary
7	70112801	Thermistor Cover	
8	55881	Harness Strap	
9	M405188	Screw	2 required
10	70297001	Rear Limit Harness	
11	70203701	Pipe Clip	

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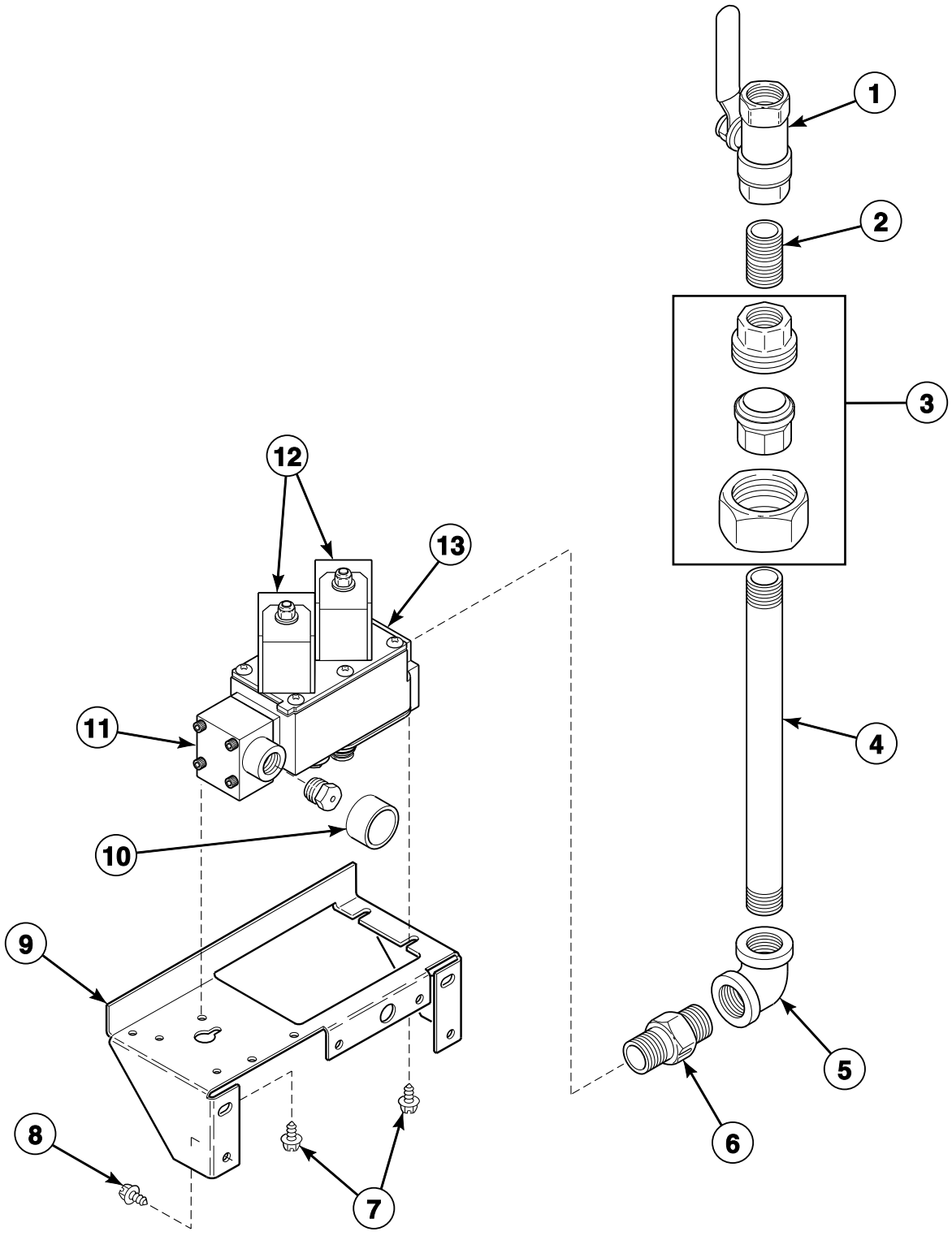
Gas Valve and Piping - Models Through Serial No. 0208002174



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Gas Valve and Piping - Models Through Serial No. 0208002174

REF	PART NO.	DESCRIPTION	COMMENTS
	431482	O-Ring	
	70184001	Gas Valve Harness Assembly	2 coil; Gas models with Johnson gas valve through 8/11/02
1	M412562	Gas Shut-Off Valve	
2	431486	Pipe Nipple	1/2 NPT
3	H86000031	Union	
4	70139601	Pipe Nipple	
5	70079601	Elbow	
6	70131901	Adapter	BPT/NPT
7	23222	Screw	
8	430497	Screw	
9	70210301	Gas Valve Bracket	
10	70239801	Primary Air Adjustment Sleeve	
11	70223501	Spud Adapter	
12	70260101	Gas Valve Coil	24 Volt
13	70257501P	N.G. Valve	Regulated
	70257601P	L.P. Valve	Unregulated

NOTE: For CE gas and orifice information, refer to Installation Manual.

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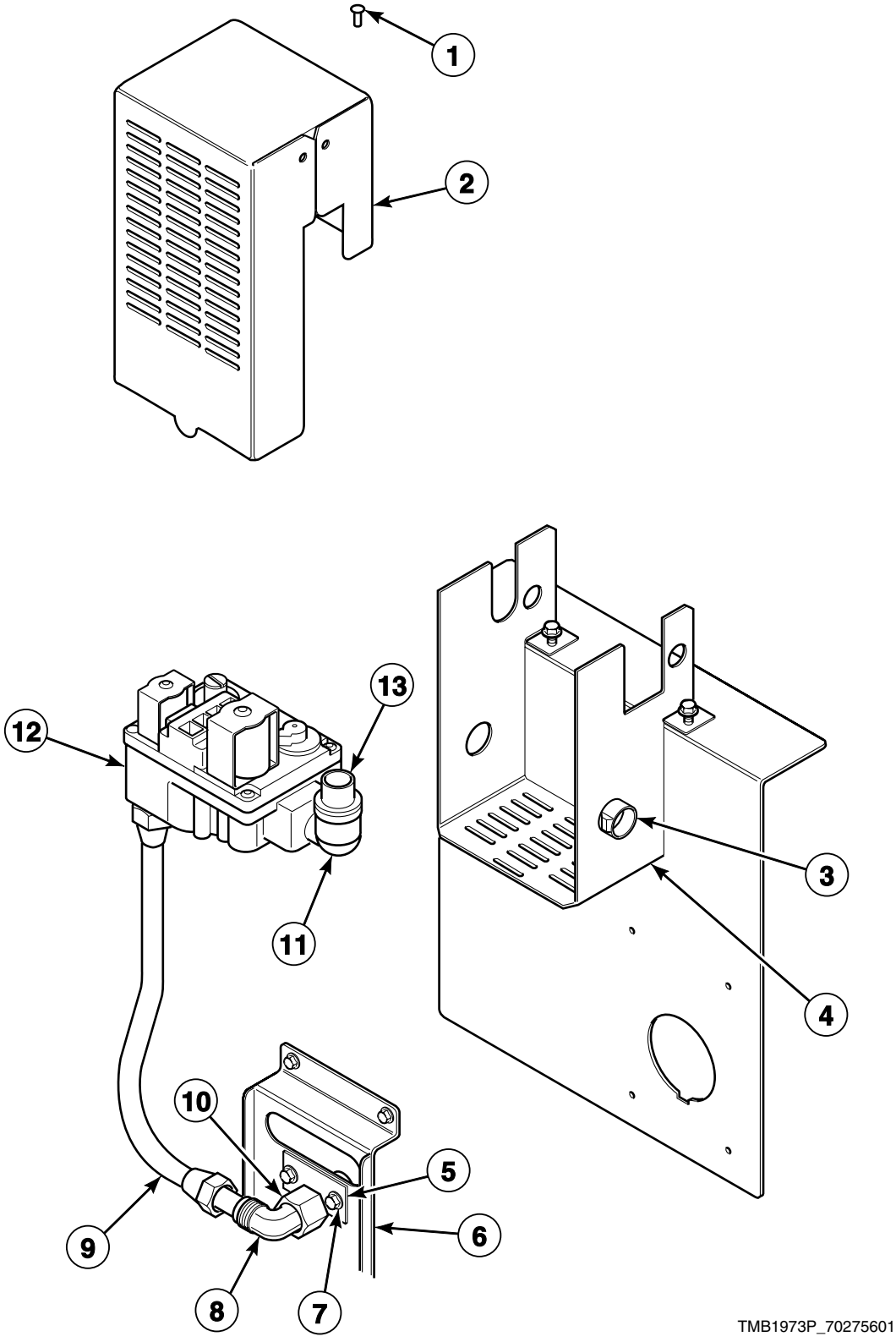
Gas Valve Assembly - Non-CE and Non-Australian Models
Starting Serial No. 0208002175



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Gas Valve Assembly - Non-CE and Non-Australian Models Starting Serial No. 0208002175

REF	PART NO.	DESCRIPTION	COMMENTS
	M403017	Burner Orifice	Liquid Petroleum Gas (L.P.); 25 pound models 0-2,000 feet; 30 pound models 2,001-6,000 feet; 35 pound models 8,000-10,000 feet
	M406184	Burner Orifice	L.P.; 25 pound models 2,001-6,000 feet; 30 pound models 6,001-8,000 feet
	M401011	Burner Orifice	L.P.; 25 pound models 6,001-8,000 feet; 30 pound models 8,000-10,000 feet
	M401003	Burner Orifice	L.P.; 25 pound models 8,000-10,000 feet
	M406361	Burner Orifice	L.P.; 30 pound models 0-2,000 feet
	M411375	Burner Orifice	L.P.; 35 pound models 0-2,000 feet
	M411376	Burner Orifice	L.P.; 35 pound models 2,001-4,000 feet
	M401007	Burner Orifice	L.P.; 35 pound models 4,001-6,000 feet
	M401015	Burner Orifice	L.P.; 35 pound models 6,001-8,000 feet
	M402980	Burner Orifice	Natural Gas (N.G.); 25 pound models 0-2,000 feet; 30 pound models 4,001-6,000 feet
	M401000	Burner Orifice	N.G.; 25 pound models 2,001-4,000 feet; 30 pound models 6,001-8,000 feet
	M400998	Burner Orifice	N.G.; 25 pound models 4,001-6,000 feet
	M401014	Burner Orifice	N.G.; 25 pound models 6,001-8,000 feet; 30 pound models 8,000-10,000 feet
	M400997	Burner Orifice	N.G.; 25 pound models 8,000-10,000 feet
	M401002	Burner Orifice	N.G.; 30 pound models 0-2,000 feet; 35 pound models 8,000-10,000 feet
	M402996	Burner Orifice	N.G.; 30 pound models 2,001-4,000 feet
	M411511	Burner Orifice	N.G.; 35 pound models 0-2,000 feet
	M411373	Burner Orifice	N.G.; 35 pound models 2,001-4,000 feet
	M411374	Burner Orifice	N.G.; 35 pound models 4,001-6,000 feet
	M402995	Burner Orifice	N.G.; 35 pound models 6,001-8,000 feet
	M401002	Burner Orifice	N.G.; 35 pound models 8,000-10,000 feet
	M4699P3	L.P. Conversion Kit	25 pound models 0-2,000 feet; 64,000 Btu input
	M4703P3	L.P. Conversion Kit	30 pound models 0-2,000 feet; 73,000 Btu input
	M4706P3	L.P. Conversion Kit	30 pound models 8,001-10,000 feet; 73,000 Btu input
	M4711P3	L.P. Conversion Kit	35 pound models 0-2,000 feet; 90,000 Btu input
	M412997	Gas Valve Harness Assembly	
1	M405750	Pop Rivet	4 required
2	70271101	Gas Valve Cover	
3	M400770	Snap Bushing	
4	70299401	Gas Valve Bracket	
5	70249001	Orifice Keeper Bracket	
6	70248901	Orifice Holder Bracket	
7	430497	Screw	10 required
8	70208701	Elbow	2 required
9	70271201	Gas Line Assembly	
10	70271301	Orifice Adapter	
11	H86070034	Street Elbow	
12	M414445	Gas Valve	N.G.
	M414446	Gas Valve	L.P.
13	431486	Pipe Nipple	

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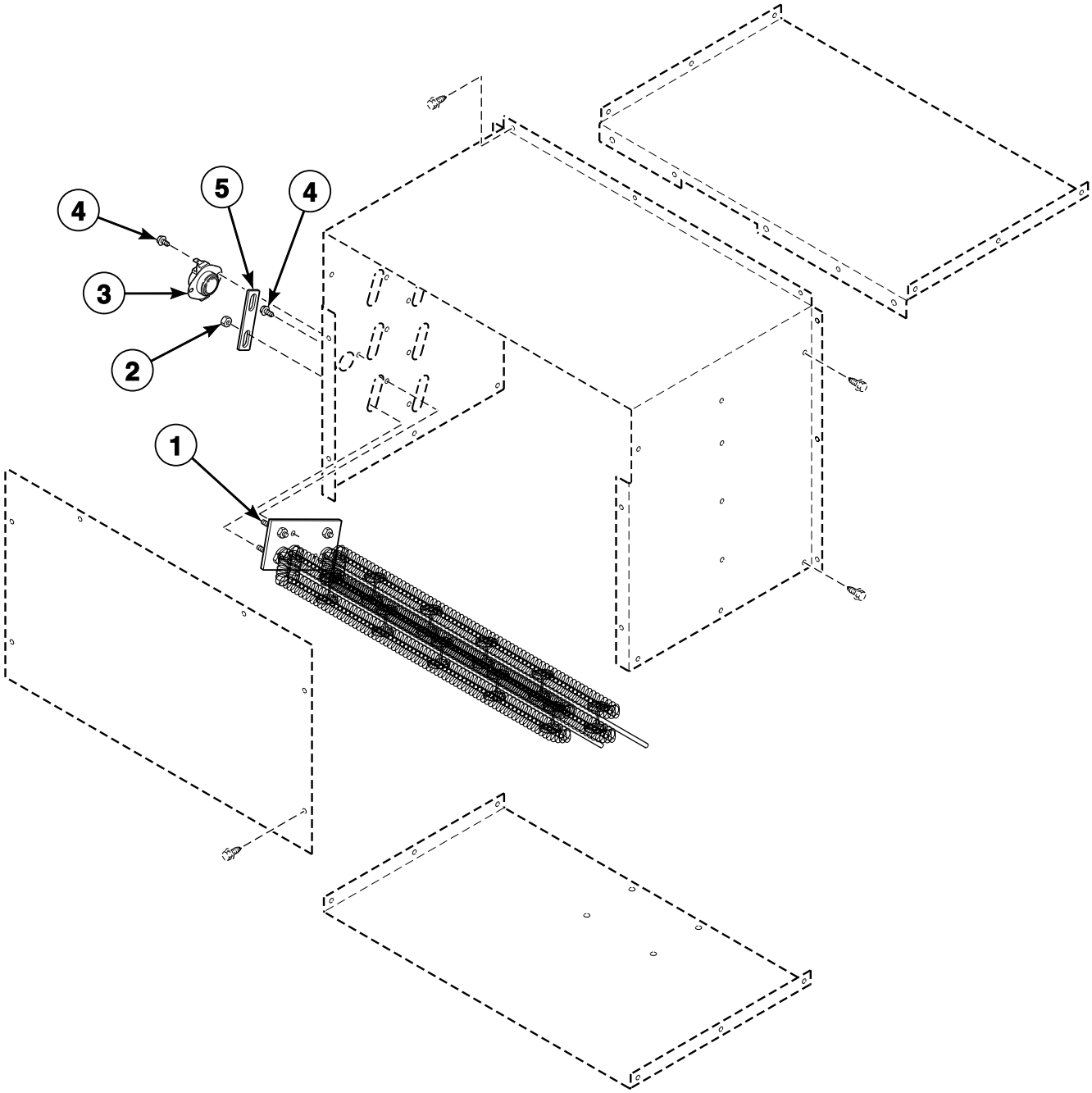
Electric Heater Components



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Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70138601	Cable Heater Assembly	H1-H3
	70138701	Cable Heater Assembly	H4-H6; 240 Volt or less
1	70034413	Heater Element	25 pound models; 220 Volt/3 Phase; 3kW
	70034414	Heater Element	25 pound models; 220 Volt/1 or 3 Phase; 4kW
	70034415	Heater Element	25 pound models; 208 Volt/1 or 3 Phase; 4kW
	70034416	Heater Element	25 pound models; 240 Volt/1 or 3 Phase and 415-480 Volt/3 Phase; 4kW
	70034401	Heater Element	30 pound models; 208 Volt/1 or 3 Phase; 7kW
	70034402	Heater Element	30 pound models; 220 Volt/1 or 3 Phase; 7kW
	70034403	Heater Element	30 pound models; 240 Volt/1 or 3 Phase and 415-480 Volt/3 Phase; 7kW
	70034404	Heater Element	35 pound models; 208 Volt/1 or 3 Phase; 8kW
	70034405	Heater Element	35 pound models; 220 Volt/1 or 3 Phase; 8kW
	70034406	Heater Element	35 pound models; 240 Volt/1 or 3 Phase and 415-480 Volt/3 Phase; 8kW
2	70054	Nut	
3	M410542	Limit Thermostat	25 pound models
	M409443	Limit Thermostat	30 and 35 pound models
4	430497	Screw	
5	70066501	Jumper Bar	

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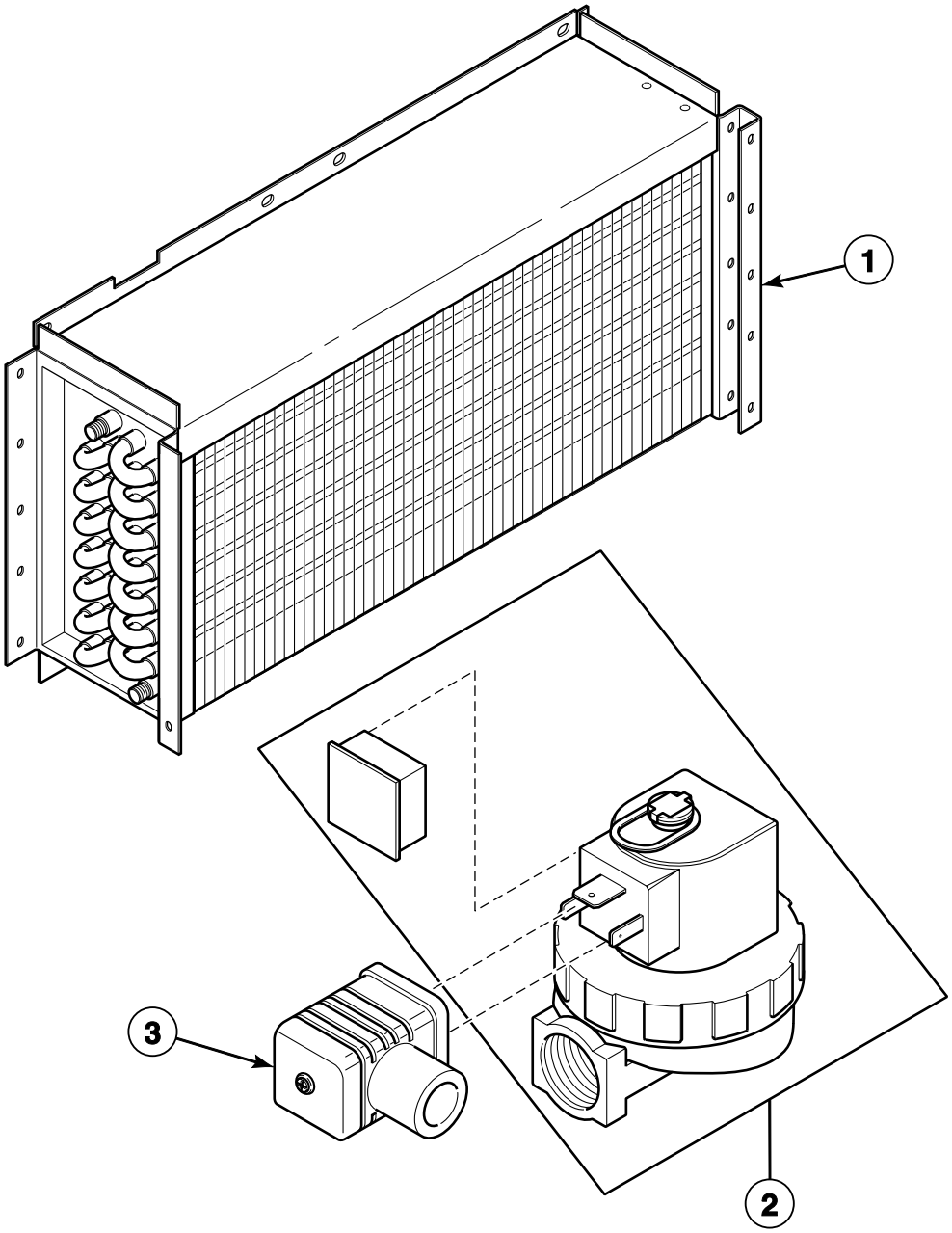
Steam Heater and Steam Solenoid Valve



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Steam Heater and Steam Solenoid Valve

REF	PART NO.	DESCRIPTION	COMMENTS
	70036001	Air Filter	
	70137801	Thermostat Bracket	
	70139901	Thermostat Cover	
	70205701	Steam Valve Coil	Use with 60 Hertz Danfoss steam valve
	M412258	Steam Valve Coil	Use with 50 Hertz Danfoss steam valve
	70351011	Steam Solenoid	Parker; 24 Volt/60 Hertz; Models starting Serial No. 0403xxxxx or later
	70351012	Steam Solenoid	Parker; 24 Volt/50 Hertz; Models starting Serial No. 0403xxxxx or later
	M412259	Steam Valve Rebuild Kit	Danfoss
	70351021	Steam Valve Rebuild Kit	Parker; Models starting Serial No. 0403xxxxx or later
1	70231301P	Steam Coil	4 rows
2	70351001	Steam Valve	Parker; 24 Volt/60 Hertz; Models starting Serial No. 0403xxxxx or later
	70351002	Steam Valve	Parker; 24 Volt/50 Hertz; Models starting Serial No. 0403xxxxx or later
3	70370301	Solenoid Valve Din Connector	

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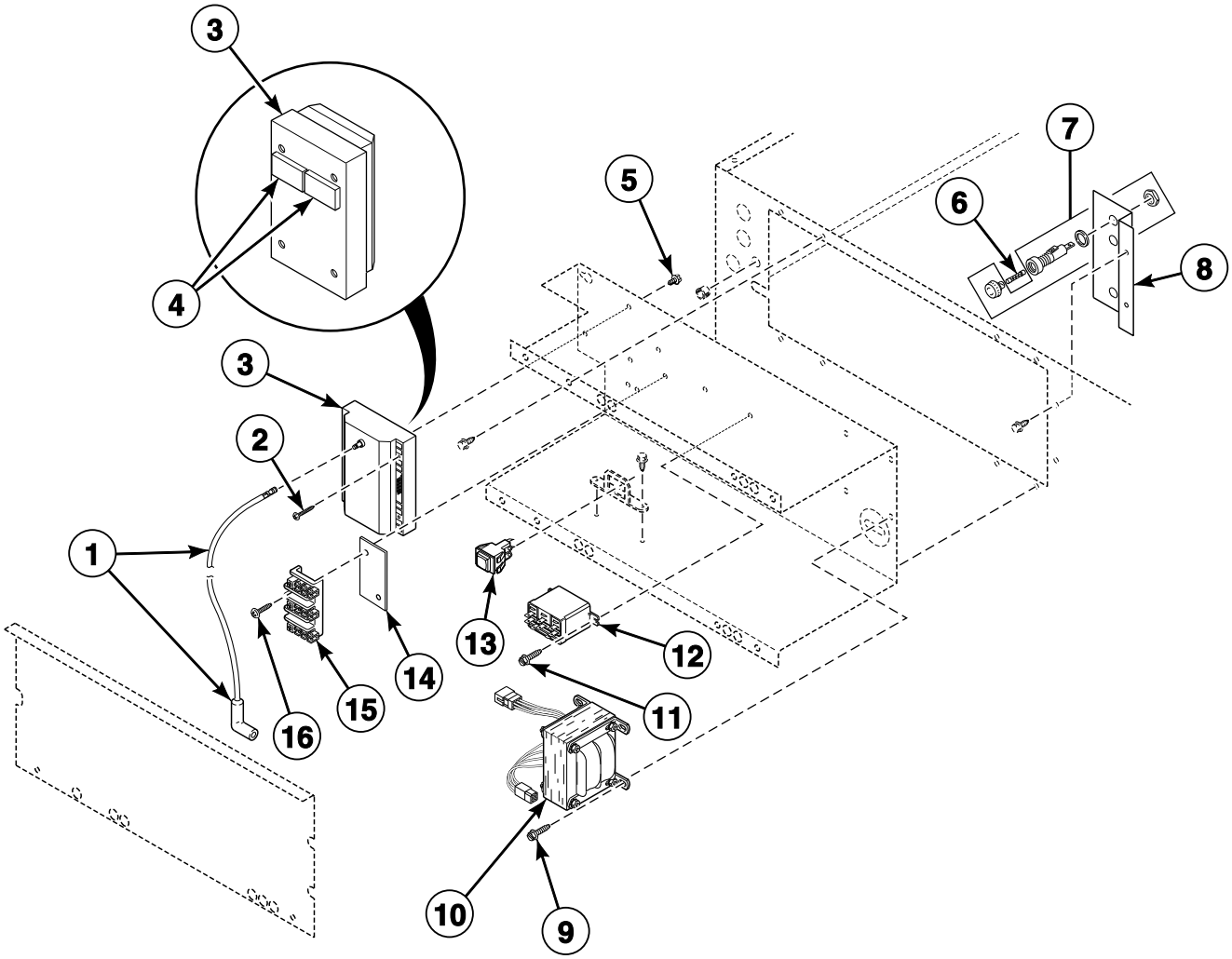
Control Tray - Non-CE and Australian Gas Models



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Control Tray - Non-CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M402917	Screw	Green; Ground
	M413863	Network Capacitor Assembly	OM control suffix
	M413930	Ferrite Core Assembly	OM control suffix
	70083201	Ignition Control Harness Assembly	AT, HT, LT, PT, ST and UT models
	70083301	Ignition Control Harness Assembly	HA, PA, SA and UA models
	M413504	Jumper Harness Assembly	100 Volt/1 Phase
	M413505	Jumper Harness Assembly	120 Volt/1 Phase
	M413506	Jumper Harness Assembly	208 Volt/1 or 3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	415 Volt/50 Hertz/3 Phase
	M413510	Jumper Configuration Assembly	480 Volt/60 Hertz/3 Phase
	M413507	Jumper Configuration Assembly	240 Volt
	70083001	Control Tray Harness Assembly	Fuse, transformer, motor switch relay coil and switch
	70055901	Power Wire Harness Assembly	1 Phase; Terminal block to transformer
	70120201	Power Harness Assembly	3 Phase; Terminal block to transformer
1	70006201	High Voltage Lead	
2	70118801	Screw	
3	M413532	Ignition Control	AT, HT, LT, PT, ST and UT models
	M413433	Ignition Control	HA, PA, SA and UA models
4	56128	Bumper Pad	2 required
5	38272	Screw	
6	M413118	Fuse	Primary; 200-240 Volt; 2 Amp
	M414232	Fuse	Secondary; 3.5 Amp
	M414240	Fuse	Primary; 100-200 Volt; 2 Amp
	M413621	Fuse	Primary; 380-480 Volt; 0.5 Amp
7	M413544	Fuse Holder	Primary on all 380-480 Volt models
	91024	Fuse Receptacle	Primary on all other models; Secondary on all models
8	70123701	Fuse Bracket	100-240 Volt
	70123801	Fuse Bracket	380-480 Volt
9	33562	Screw	
10	M414230	Transformer	120, 208-240 Volt/60 Hertz/1 Phase models with CD and MT control suffixes
	M414312	Transformer	120, 208-240 Volt/60 Hertz/1 Phase models with BC, BL, BU, BX, BY, NC, NR, NX, NY and OM control suffixes
	M414229	Transformer	380-480 Volt
	M414228	Transformer	All other models
11	51778	Screw	For relay
	51780	Screw	For contactor
12	70210901	Relay	1 Phase
	M413614	Fan Contactor	3 Phase
13	M413431	Pushbutton Switch	HA, PA, SA and UA models
14	M413862	Insulator	For terminal block
15	430642	Terminal Block	
16	M405824	Screw	

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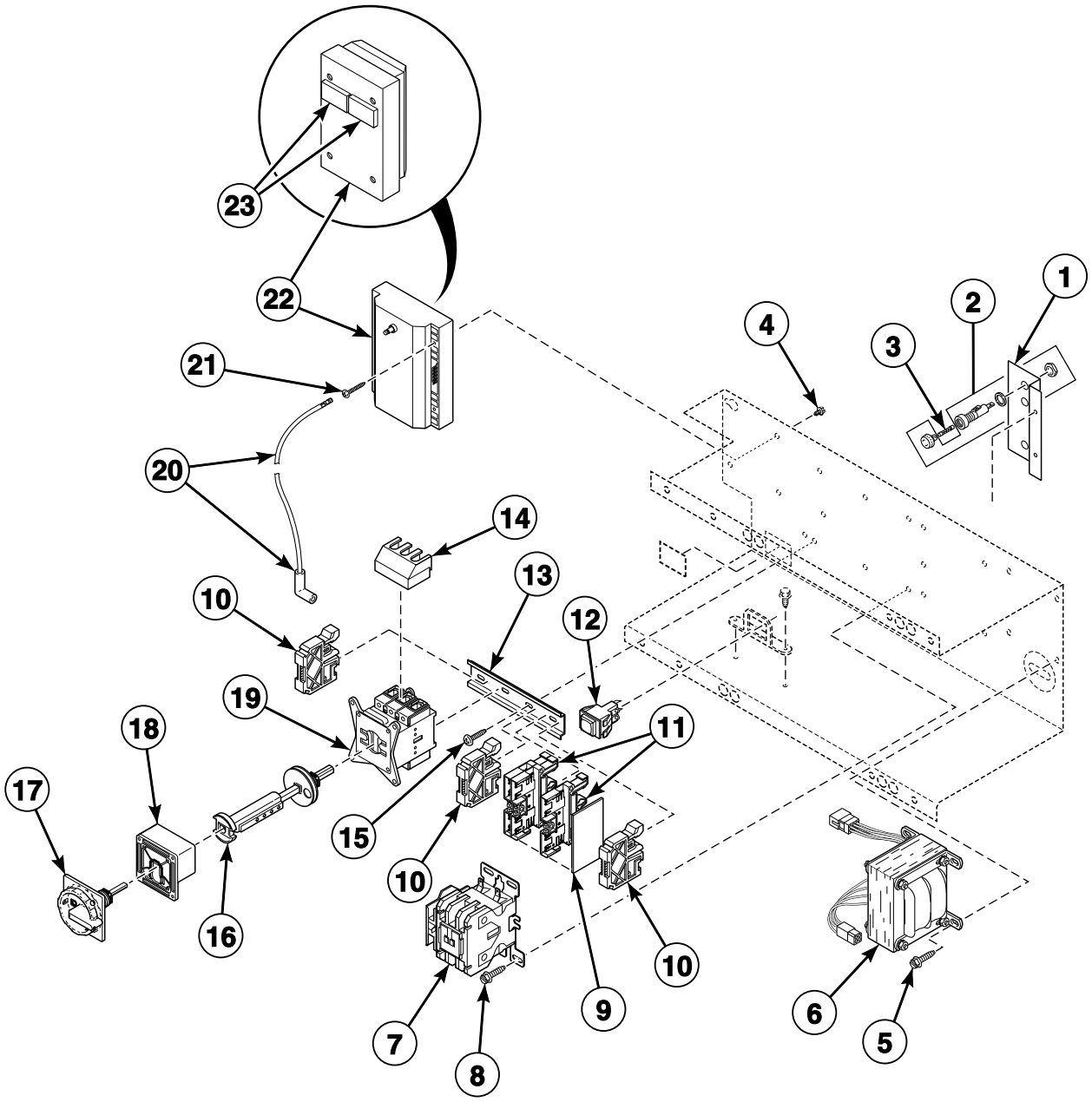
Control Tray - CE Gas Models



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Control Tray - CE Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M402917	Screw	Green; Ground
	M413863	Network Capacitor Assembly	OM control suffix
	M413930	Ferrite Core Assembly	OM control suffix
	70083001	Control Tray Harness Assembly	
	70120901	Jumper Disconnect Assembly	
	M413507	Jumper Configuration Assembly	230-240 Volt/50 or 60 Hertz/1 or 3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	400-415 Volt/50 Hertz/3 Phase
	70083301	Ignition Control Harness Assembly	
	70055901	Power Wire Harness Assembly	1 Phase
	70120201	Power Harness Assembly	3 Phase
	M413510	Jumper Configuration Assembly	480 Volt/60 Hertz/3 Phase
1	70123901	Fuse Bracket	200-240 Volt
	70124001	Fuse Bracket	380-415 Volt
2	502591	Fuse Holder Body	250 Volt
	M413544	Fuse Holder	380-415 Volt; 500 Volt
3	M413621	Fuse	380-415 Volt/3 Phase; 0.5 Amp
	M413867	Fuse	200-230 Volt; 2 Amp
	M413889	Fuse	3 Phase; 4 Amp
	M414232	Fuse	230 Volt/1 Phase; 4 Amp
	M414240	Fuse	100-200 Volt; 2 Amp
4	38272	Screw	
5	33562	Screw	
6	M414228	Transformer	200-240 Volt
	M414229	Transformer	380-415 Volt
7	M413614	Fan Contactor	3 Phase
8	51780	Screw	
9	70121101	End Cover	3 required
10	70121001	End Stop	
11	70120001	Terminal Block	3 required
12	M413431	Pushbutton Switch	Lighted
13	70144401	Din Rail	
14	M412366	Finger Guard	
15	430497	Screw	
16	M412370	Extension Handle	20 Amp
17	M412208	Handle	
18	M412368	Door Interlock	
19	M412187	Mounting Switch Base	20 Amp
20	70006201	High Voltage Lead	
21	70118801	Screw	
22	M413433	Ignition Control	
23	56128	Bumper Pad	2 required

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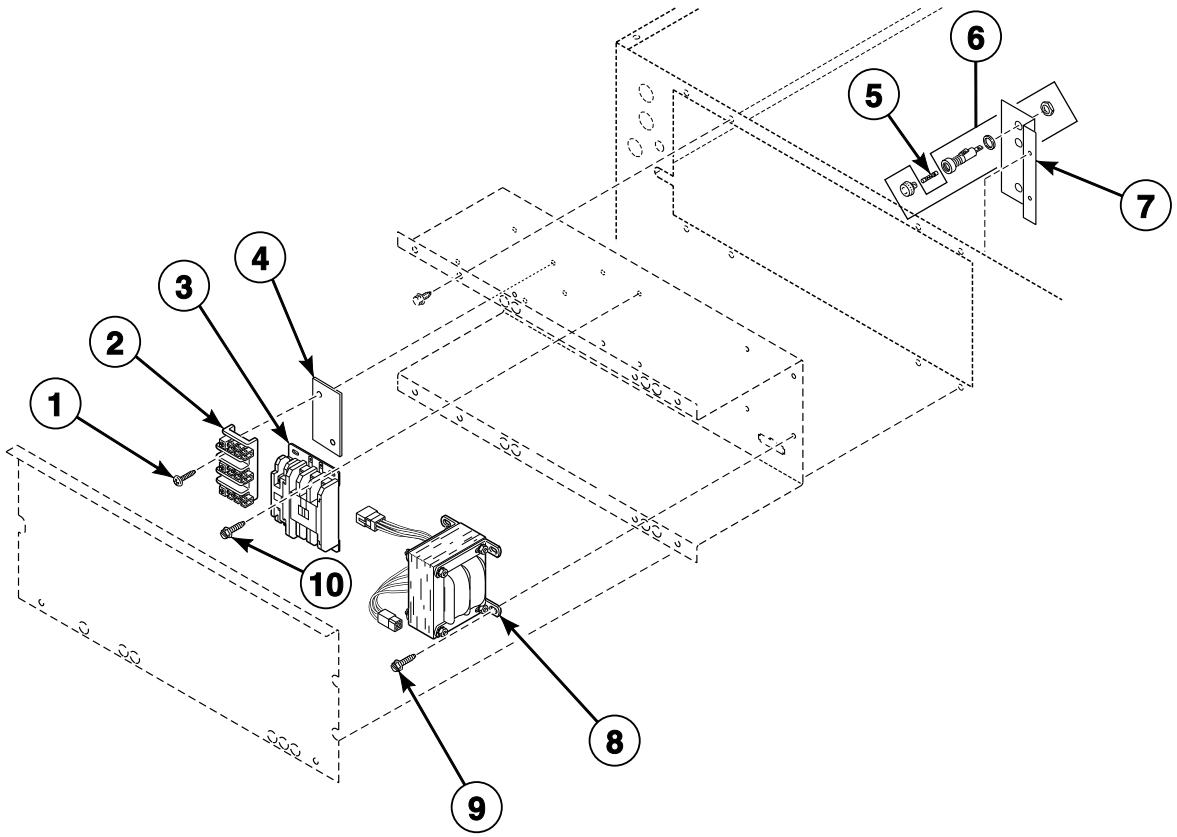
Control Tray - Non-CE and Australian Steam Models



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Control Tray - Non-CE and Australian Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M402917	Screw	Green; Ground
	M413863	Network Capacitor Assembly	OM control suffix
	M413930	Ferrite Core Assembly	OM control suffix
	70113101	Steam Jumper Assembly	
	M413504	Jumper Harness Assembly	100 Volt/1 Phase
	M413505	Jumper Harness Assembly	120 Volt/1 Phase
	M413506	Jumper Harness Assembly	208 Volt/1 or 3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	415 Volt/50 Hertz/3 Phase
	M413507	Jumper Configuration Assembly	240 Volt
	M413510	Jumper Configuration Assembly	480 Volt/60 Hertz/3 Phase
	70083001	Control Tray Harness Assembly	Fuse, transformer, motor switch relay coil and switch
	70055901	Power Wire Harness Assembly	1 Phase; Terminal block to transformer
	70120201	Power Harness Assembly	3 Phase; Terminal block to transformer
1	M405824	Screw	
2	430642	Terminal Block	
3	70210901	Relay	1 Phase
	M413614	Fan Contactor	3 Phase
4	M413862	Insulator	For terminal block
5	M413118	Fuse	Primary; All 200-240 Volt; 2 Amp
	M413621	Fuse	Primary; All 380-480 Volt; 0.5 Amp
	M414232	Fuse	Secondary; 3.5 Amp; Used on all models
	M414240	Fuse	Primary; 100-200 Volt; 2 Amp
6	91024	Fuse Receptacle	
	M413544	Fuse Holder	All 380-480 Volt
7	70123701	Fuse Bracket	100-240 Volt
	70123801	Fuse Bracket	380-480 Volt
8	M414230	Transformer	120, 208-240 Volt/60 Hertz/1 Phase models with CD and MT control suffixes
	M414312	Transformer	120, 208-240 Volt/60 Hertz/1 Phase models with BC, BL, BU, BX, BY, NC, NR, NX, NY and OM control suffixes
	M414229	Transformer	380-480 Volt
	M414228	Transformer	All other models
9	M411072	Screw	
10	51778	Screw	For relay
	430497	Screw	For contactor

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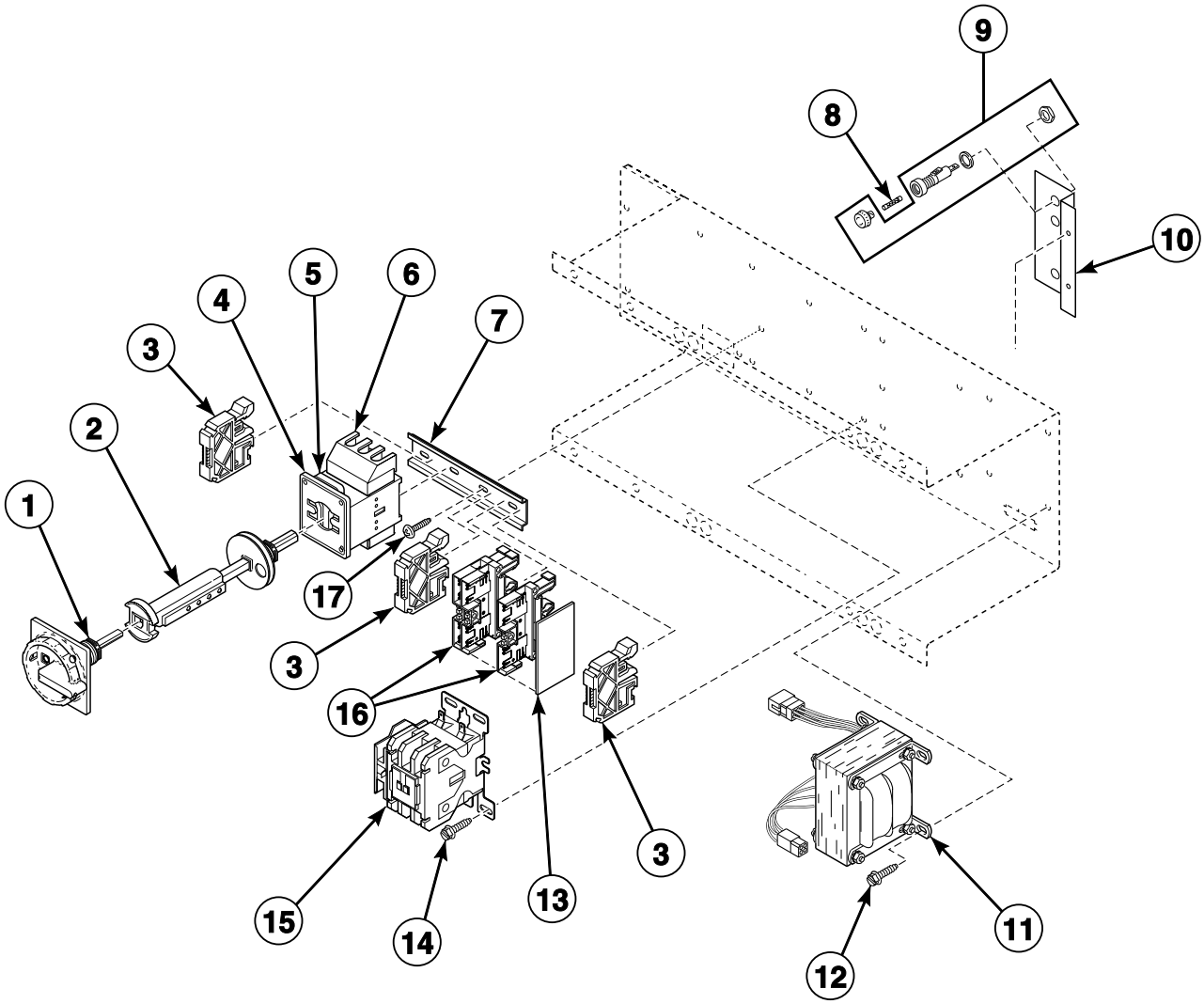
Control Tray - CE Steam Models



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Control Tray - CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413863	Network Capacitor Assembly	OM control suffix
	M413930	Ferrite Core Assembly	OM control suffix
	70113101	Steam Jumper Assembly	
	70120901	Jumper Disconnect Assembly	Terminal block to disconnect switch
	M413507	Jumper Configuration Assembly	230-240 Volt/50 or 60 Hertz/1 or 3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	400-415 Volt/50 Hertz/3 Phase
	M413510	Jumper Configuration Assembly	480 Volt/60 Hertz/3 Phase
	70083001	Control Tray Harness Assembly	Control tray to fan motor and interlock harness
	70055901	Power Wire Harness Assembly	1 Phase; Terminal block to transformer
	70120201	Power Harness Assembly	3 Phase; Terminal block to transformer
1	M412208	Handle	
2	M412370	Extension Handle	20 Amp
3	70121001	End Stop	3 required
4	M412368	Door Interlock	
5	M412187	Mounting Switch Base	20 Amp
6	M412366	Finger Guard	
7	70144401	Din Rail	
8	M413621	Fuse	380-415 Volt; 0.5 Amp
	M413867	Fuse	200-240 or 380-415 Volt; 2 Amp
	M413889	Fuse	4 Amp
	M414240	Fuse	100-200 Volt; 2 Amp
9	502591	Fuse Holder Body	All models
	M413544	Fuse Holder	380-415 Volt
10	70123901	Fuse Bracket	230 Volt and lower
	70124001	Fuse Bracket	380 Volt and higher
11	M414228	Transformer	200-240 Volt
	M414229	Transformer	380-415 Volt
12	M411072	Screw	
13	70121101	End Cover	1 required
14	51780	Screw	
15	M413614	Fan Contactor	
16	70120001	Terminal Block	3 required
17	430497	Screw	

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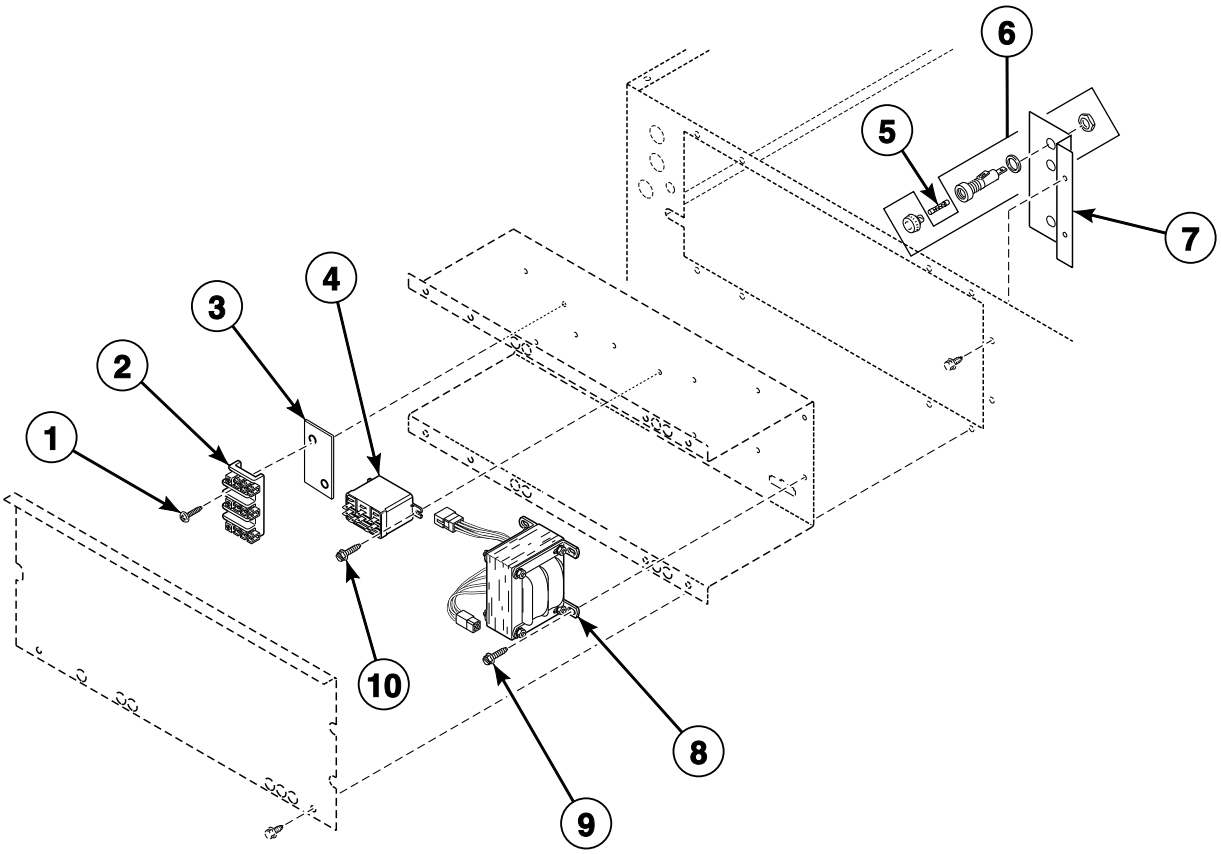
Control Tray - Non-CE and Australian Electric Models



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Control Tray - Non-CE and Australian Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413863	Network Capacitor Assembly	OM control suffix
	M413930	Ferrite Core Assembly	OM control suffix
	M402917	Screw	Green; Ground
	70083001	Control Tray Harness Assembly	Fuse, transformer, motor switch relay coil and switch
	70055901	Power Wire Harness Assembly	1 Phase; Terminal block to transformer
	70120201	Power Harness Assembly	3 Phase; Terminal block to transformer
	70142501	Jumper Adapter Harness Assembly	
	M413883	Jumper Harness Assembly	200-240 Volt
	M413505	Jumper Harness Assembly	208 or 240 Volt/60 Hertz/1 Phase
	M413506	Jumper Harness Assembly	208 Volt/60 Hertz/3 Phase
	M413507	Jumper Configuration Assembly	240 Volt/50 Hertz/1 Phase and 240 Volt/3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	415 Volt
	M413510	Jumper Configuration Assembly	480 Volt
1	M411072	Screw	
2	430642	Terminal Block	
3	M413862	Insulator	For terminal block
4	70210901	Relay	1 Phase
	M413614	Fan Contactor	3 Phase
5	M413621	Fuse	Primary; 0.5 Amp; 380-480 Volt
	M413118	Fuse	Primary; 2 Amp; Under 380 Volt
	M414232	Fuse	Secondary; 3.5 Amp; All other models
6	91024	Fuse Receptacle	250 Volt; 380-480 Volt
	M413544	Fuse Holder	600 Volt; Under 380 Volt
7	70123701	Fuse Bracket	250 Volt; 380-480 Volt
	70123801	Fuse Bracket	600 Volt; Under 380 Volt
8	M414228	Transformer	200-240 Volt/50 or 60 Hertz
	M414229	Transformer	380-480 Volt/50 or 60 Hertz
9	M405824	Screw	
10	51778	Screw	For motor relay
	430497	Screw	For motor contactor

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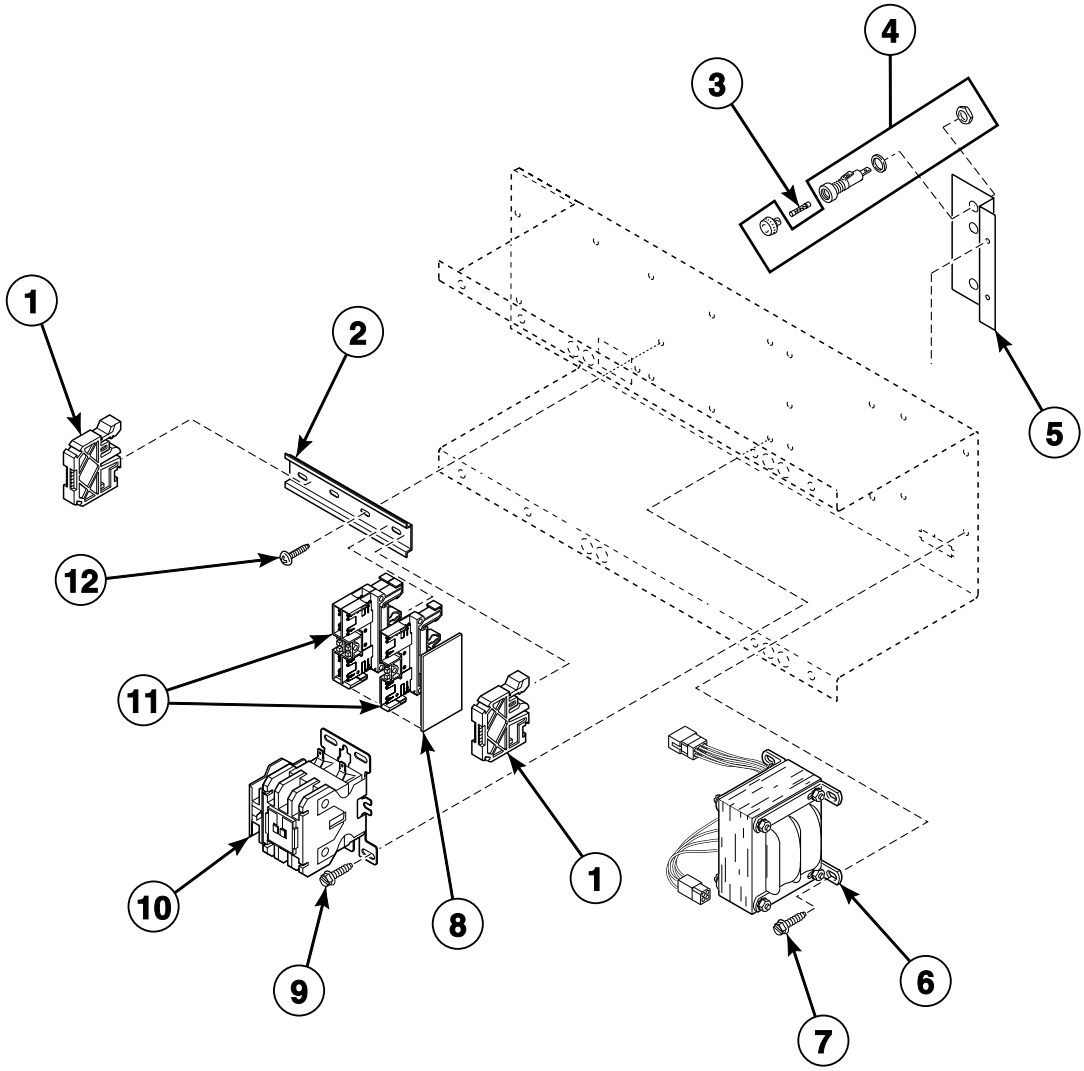
Control Tray - CE Electric Models



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Control Tray - CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M413863	Network Capacitor Assembly	OM control suffix
	M402917	Screw	Green; Ground
	70083001	Control Tray Harness Assembly	Control tray to fan motor and interlock harness
	70055901	Power Wire Harness Assembly	1 Phase; Terminal block to transformer
	70120201	Power Harness Assembly	3 Phase; Terminal block to transformer
	70142501	Jumper Adapter Harness Assembly	Contactor coil
	M413507	Jumper Configuration Assembly	230-240 Volt/50 or 60 Hertz/1 or 3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	400-415 Volt/50 Hertz/3 Phase
1	70121001	End Stop	
2	70144401	Din Rail	
3	M413889	Fuse	4 Amp; Secondary
	M413621	Fuse	0.5 Amp; 380-415 Volt
	M413867	Fuse	2 Amp; 200-240 Volt
4	502591	Fuse Holder Body	Always used on secondary on primary side of 230 Volt models
	M413544	Fuse Holder	380-415 Volt
5	70123901	Fuse Bracket	Low voltage
	70124001	Fuse Bracket	High voltage
6	M414228	Transformer	200-240 Volt/50 or 60 Hertz
	M414229	Transformer	380-480 Volt/50 or 60 Hertz
7	70118801	Screw	
8	70121101	End Cover	
9	M411072	Screw	
10	M413614	Fan Contactor	1 or 3 Phase
11	70120001	Terminal Block	
12	430497	Screw	

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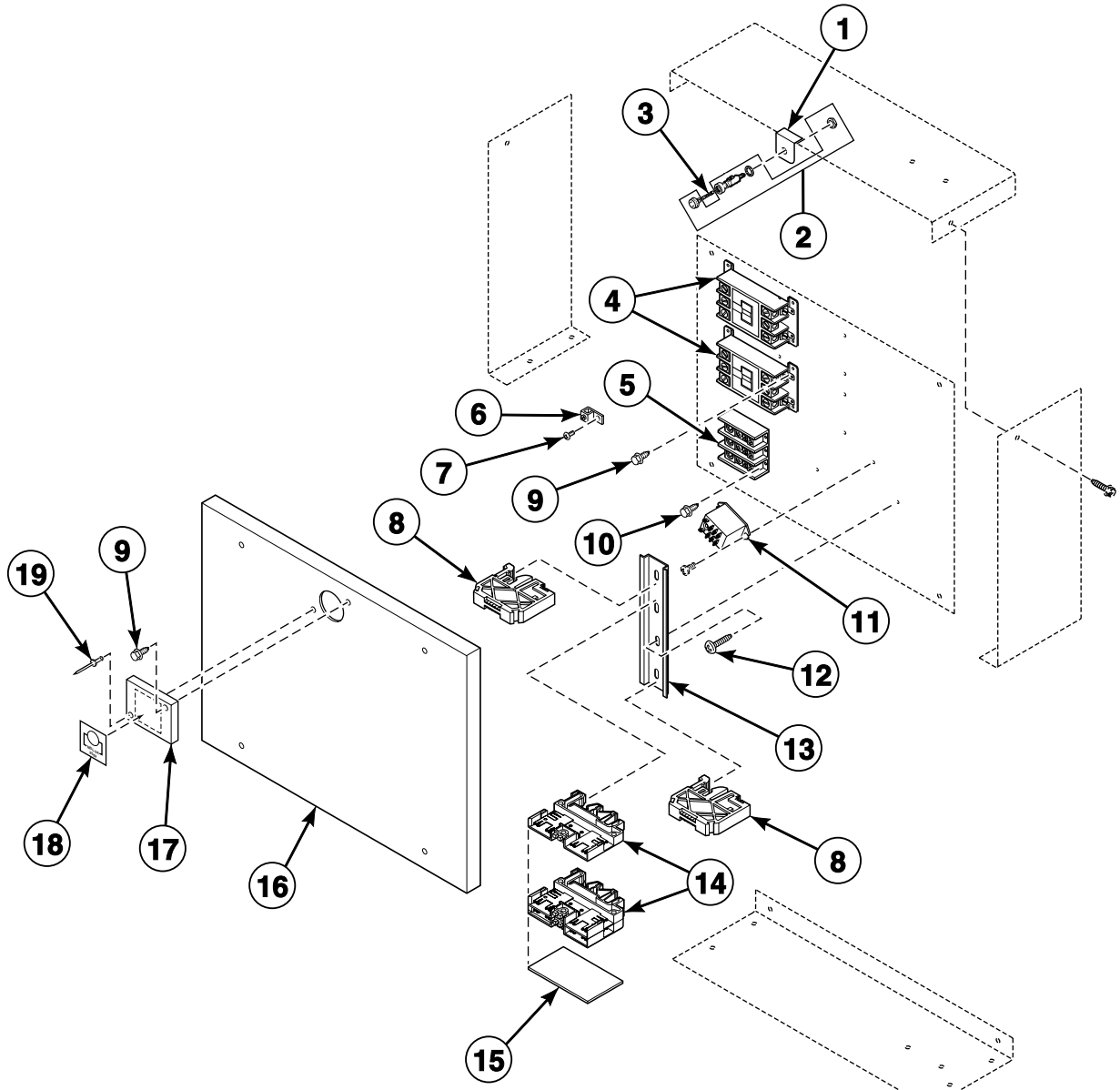
Accessory Box - Non-CE and Australian Electric Models - 240 Volt and Lower



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Accessory Box - Non-CE and Australian Electric Models - 240 Volt and Lower

REF	PART NO.	DESCRIPTION	COMMENTS
	M413930	Ferrite Core Assembly	OM control suffix
	70292901	Power Buss Harness	Models through Serial No. 0303016594
	70293101	Electric Harness	Models through Serial No. 0303016594
	70294501	Jumper Harness Assembly	Models through Serial No. 0303016594
	M414121	Jumper Cable Assembly	8 gauge; 6.75 inches; 6 required for 230 Volt/1 or 3 Phase; Models through Serial No. 0303016594
	70138901	Jumper Assembly	2 gauge; 7.5 inches; 2 required for 230 Volt/50 Hertz/1 Phase; Models through Serial No. 0303016594
	70139001	Jumper Assembly	8 gauge; 10 inches; 3 required for 200-240 Volt/3 Phase; 2 required for 1 Phase; 3 required for 3 Phase; Models through Serial No. 0303016594
	M413933	Jumper Cable Assembly	8 gauge; 7.5 inches; 3 required for 200-240 Volt/3 Phase; 1 required for 1 Phase; Models through Serial No. 0303016594
1	70294001	Fuse Holder Bracket	Models through Serial No. 0303016594
2	91024	Fuse Receptacle	Models through Serial No. 0303016594
3	M414240	Fuse	Models through Serial No. 0303016594
4	70293201	Electric Contactor	2 required; Models through Serial No. 0303016594
5	M413865	Terminal Block	3 pole
6	M411283	Ground Lug Connector	
7	M402917	Screw	
8	70121001	End Stop	2 required; Models through Serial No. 0303016594
9	430497	Screw	
10	39733	Screw	
11	M412534	Relay	Models through Serial No. 0303016594
12	501086	Screw	2 required; Models through Serial No. 0303016594
13	M412694	Din Rail	2 inches; Models through Serial No. 0303016594
14	M412632	Terminal Block	2 required; Models through Serial No. 0303016594
15	M412633	End Barrier	
16	70174601	Accessory Box Cover	
17	70294601	Fuse Cover	Models through Serial No. 0303016594
18	70294301	Fuse Label	Models through Serial No. 0303016594
19	70058501	Pop Rivet	Models through Serial No. 0303016594

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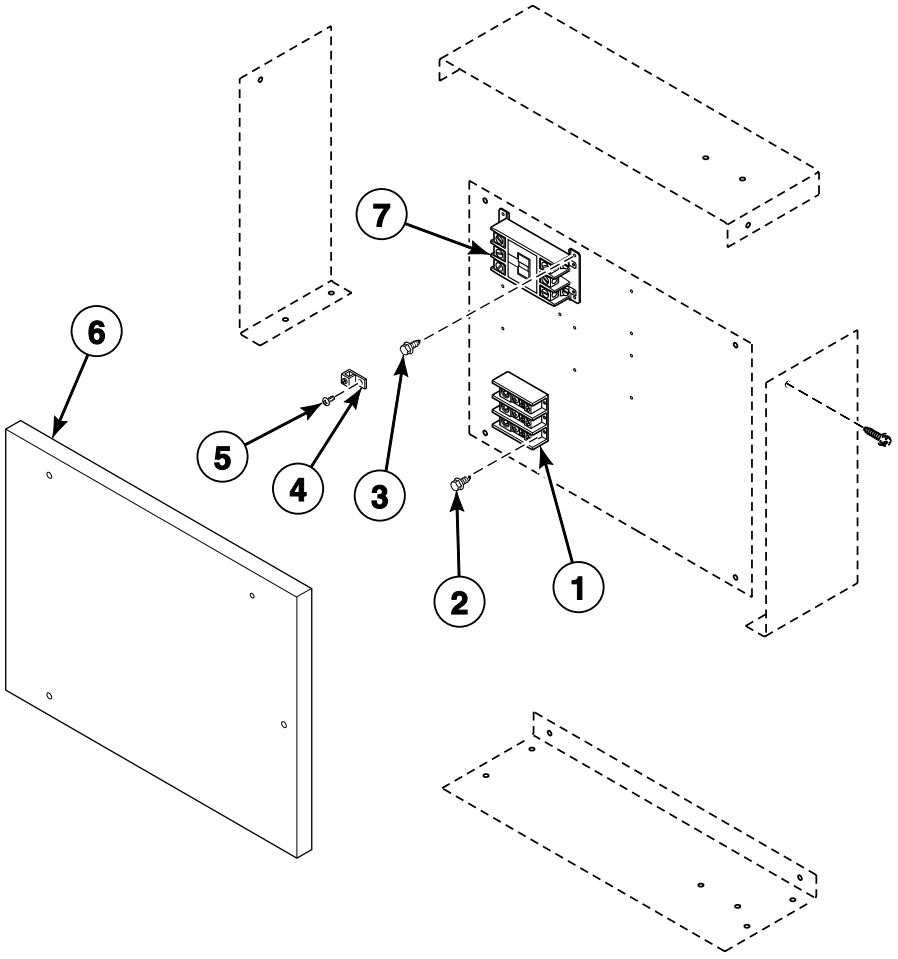
Accessory Box - Non-CE and Australian Electric Models - 380 Volt and Higher



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Accessory Box - Non-CE and Australian Electric Models - 380 Volt and Higher

REF	PART NO.	DESCRIPTION	COMMENTS
	70139401	Power Harness Assembly	
	M413930	Ferrite Core Assembly	OM control suffix
	M413934	Jumper Cable Assembly	8 gauge; 8 inches; 3 required for 380 or 415 Volt/3 Phase
1	M413865	Terminal Block	3 pole
2	39733	Screw	
3	430497	Screw	
4	M411283	Ground Lug Connector	
5	M402917	Screw	
6	70174601	Accessory Box Cover	
7	M413616	Electric Contactor	

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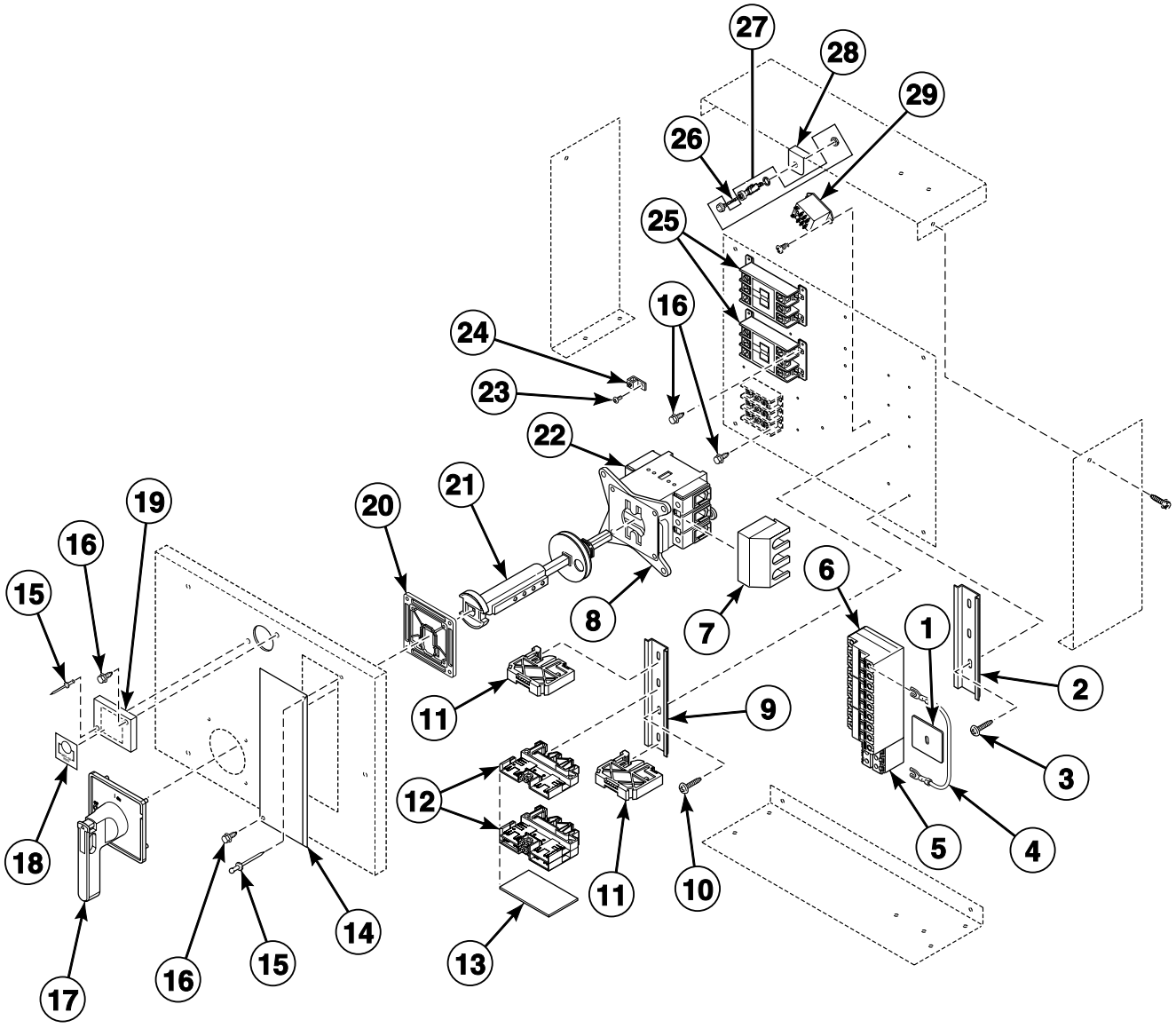
Accessory Box - CE Electric Models - 240 Volt and Lower



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Accessory Box - CE Electric Models - 240 Volt and Lower

REF	PART NO.	DESCRIPTION	COMMENTS
	70292901	Power Buss Harness	
	70293101	Electric Harness	
	70294501	Jumper Harness Assembly	
	70138901	Jumper Assembly	2 gauge; 7.5 inches; 2 required for 230 Volt/50 Hertz/1 Phase
	M414121	Jumper Cable Assembly	8 gauge; 6.75 inches; 6 required for 230 Volt/1 or 3 Phase
	70138801	Jumper Assembly	6 gauge; 8 inches; 3 required for 3 Phase
1	44014901	Power Distribution Block Cover	
2	M412690	Din Rail	380-415 Volt/50 Hertz/3 Phase; 5 inches
	M412693	Din Rail	380-415 Volt/50 Hertz/3 Phase; 6.5 inches
3	430497	Screw	
4	M413933	Jumper Cable Assembly	7.5 inches; 3 required for 200 or 240 Volt/3 Phase models
5	M413865	Terminal Block	230 Volt/50 Hertz/1 Phase
6	M412401	Circuit Breaker	230 Volt/50 Hertz/1 Phase; 8 Amp
	M412402	Circuit Breaker	25 pound models; 230 Volt/50 Hertz/1 or 3 Phase; 32 Amp
	M412406	Circuit Breaker	30 pound models; 230 Volt/50 Hertz/1 or 3 Phase; 40 Amp
	M412408	Circuit Breaker	35 pound models; 230 Volt/50 Hertz/1 or 3 Phase; 50 Amp
7	M412367	Finger Guard	
8	M412369	Door Interlock	
9	M412694	Din Rail	2 inches; Models starting Serial No. 0303016595
10	501086	Screw	2 required; Models starting Serial No. 0303016595
11	70121001	End Stop	2 required; Models starting Serial No. 0303016595
12	M412632	Terminal Block	2 required; Models starting Serial No. 0303016595
13	M412633	End Barrier	
14	70133901	Electrical Box Access Cover	
15	70058501	Pop Rivet	
16	51780	Screw	
17	70268001	Handle	
18	70294401	Fuse Label	Models starting Serial No. 0303016595
19	70294601	Fuse Cover	Models starting Serial No. 0303016595
20	M412118	Disconnect Switch Gasket	
21	M412371	Extension Handle	100 Amp
22	M412186	Mounting Switch Base	100 Amp
23	M402917	Screw	
24	M411283	Ground Lug Connector	
25	70293201	Electric Contactor	2 required; Models starting Serial No. 0303016595
26	M414104	Fuse	Models starting Serial No. 0303016595
27	502591	Fuse Holder Body	Models starting Serial No. 0303016595
	502811	Fuse Carrier	Models starting Serial No. 0303016595
28	70294801	Fuse Holder Bracket	Models starting Serial No. 0303016595
29	M412534	Relay	Models starting Serial No. 0303016595

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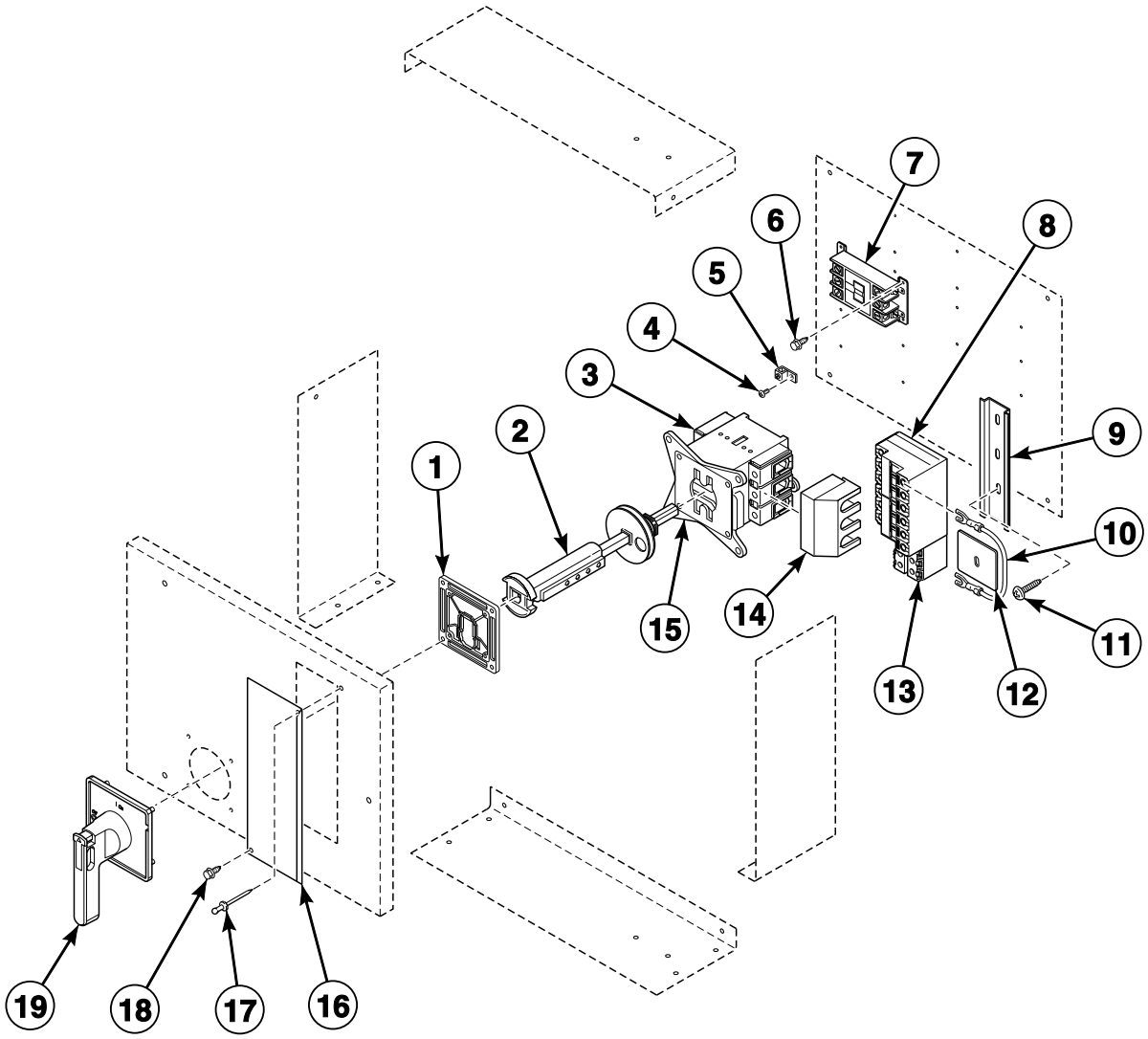
Accessory Box - CE Electric Models - 380 Volt and Higher



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Accessory Box - CE Electric Models - 380 Volt and Higher

REF	PART NO.	DESCRIPTION	COMMENTS
	70139401	Power Harness Assembly	
	70138801	Jumper Assembly	6 gauge; 8 inches; 3 required for 3 Phase
1	M412118	Disconnect Switch Gasket	
2	M412371	Extension Handle	100 Amp
3	M412186	Mounting Switch Base	100 Amp
4	M402917	Screw	
5	M411283	Ground Lug Connector	
6	51780	Screw	
7	M413616	Electric Contactor	
8	M412407	Circuit Breaker	380-415 Volt/50 Hertz/3 Phase; 8 Amp
9	M412690	Din Rail	
10	M413934	Jumper Cable Assembly	8 inches; 3 required for 380 or 415 Volt/3 Phase models
11	430497	Screw	
12	44014901	Power Distribution Block Cover	
13	M413865	Terminal Block	380-415 Volt/50 Hertz/3 Phase
14	M412367	Finger Guard	
15	M412369	Door Interlock	
16	70133901	Electrical Box Access Cover	
17	70058501	Pop Rivet	
18	51780	Screw	
19	70268001	Handle	

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Notes

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